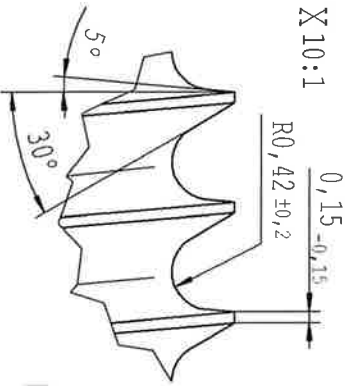


supp No.	material no.	A	B	E	F
	surface treatment processing acc. to STAB-Spec. 10005649 table XVI optimized Mslide black	overall length	stud length piston side	length without endfitting stud	version
1	630047	207.0	10.5	197.5	1
2	639846	133.0	10.5	123.5	1
3	652035	375.0	10.5	365.5	1
4	660639	117.0	10.5	107.5	1
5	662312	291.0	10.5	281.5	1
6	666614	267.0	10.5	257.5	1
7	677847	99.0	10.5	89.5	1
8	679042	126.5	10.5	117.0	1
9	679759	306.0	10.5	296.5	1
10	696011	208.0	10.5	198.5	1
11	696489	217.5	10.5	208.0	1
12	698640	201.0	11	191.5	1
13	711307	168.0	10.5	158.5	1
14	714892	114.0	10.5	104.5	1
15	715609	210.0	10.5	200.5	1
16	724930	244.0	10.5	234.5	1

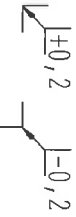
Ⓐ piston rod processing per STAB-Spec. 10005649

Ⓑ before grinding:
Hardness depth and hardness test acc. to STAB-Spec. 10258370

Ⓒ tolerance ± 0.2 after turning
 ± 0.3 after straightening
 ± 0.3 after nisliding



X10:1



Rz 25

Rz 100

Rmax Ⓐ

Environmental protection acc. to STAB-Spec. 10005649

Material: Mat. No. 010731

Ridge tolerance acc. to DIN ISO 13075

Surface finish DIN EN ISO 1302

Replaces:

All dimensions are in mm

Scale: 2:1 (original DIM A3)

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Marking of special characteristics according to STAB-Spec. 10270932

Dimensions without tolerances DIN ISO 2768-mK

Drawn by: 02.03.2020 JaldonSKI

Checked: 02.01.2020 Killes

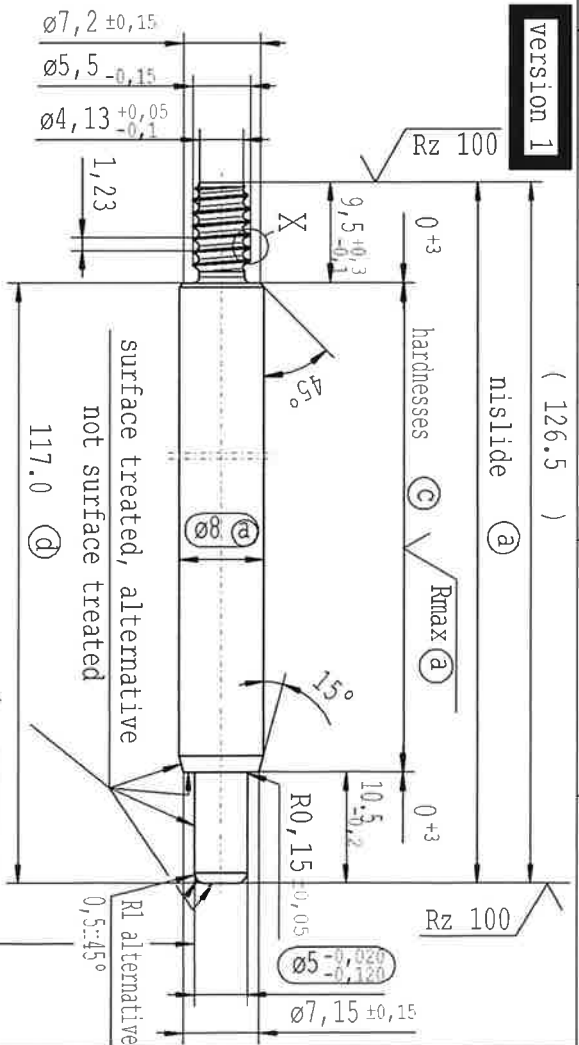
Date: 02.01.2020

Name: JaldonSKI

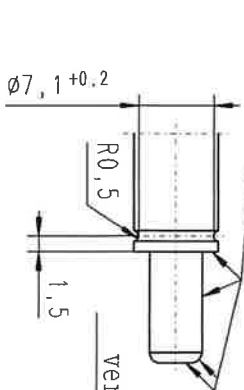
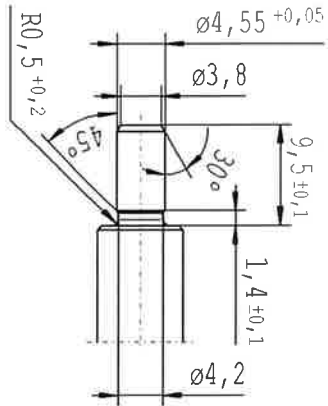
Document No.: 10275482

Material No.:

version 1



pre-worked:



version 2

version 3

Sheet 1 of 9

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PISTON ROD