

The print-out is not subject to the modification service.

CONFIDENTIAL! Intended for internal and supplier use

EN

Ident. Doc.:

supp No.	material no.			A	B	E
	10006248 Tab. XVI optimized version 1	10006248 Tab. X version 1	10028959 Tab. I version 2	overall length	thread length	length without end-fitting stud
112	910169	910169	910169	183.0	7	176.0
113	344457	344457	344457	324.0	7	317.0
114	779915	779915	779915	450.0	13	437.0
115	806683	806683	806683	360.0	7	353.0

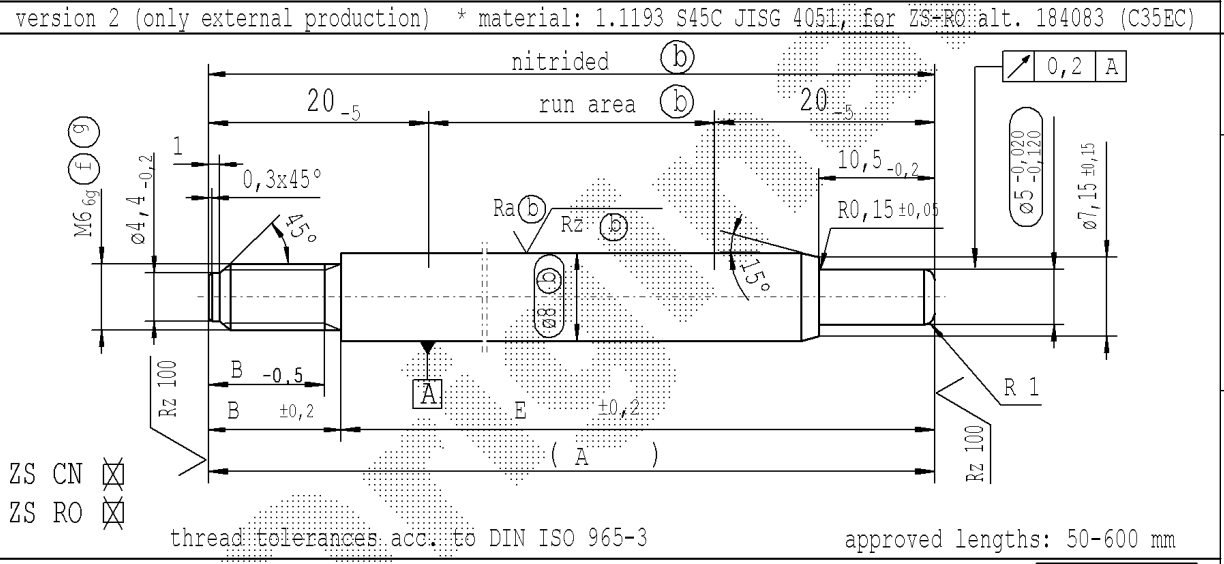
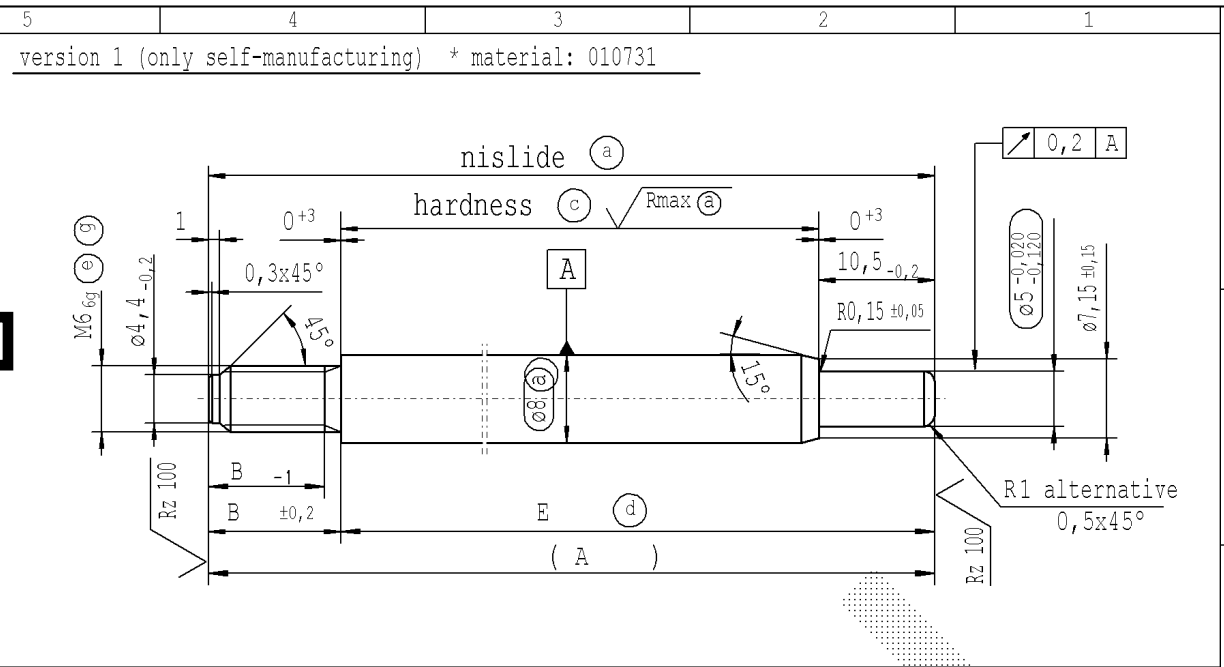
Ⓒ before grinding:
Hardness depth and hardness test acc. to STAB-Spec. 10258370

Ⓓ tolerances: $+0,2$ after turning;
 $+0,3$ after straightening;
 $+0,3$ after nisliding

Ⓔ threaded stud rough-turned dim. $\phi 5,29_{-0,06}$
thread roll tolerance 6e
thread tolerances acc. to DIN ISO 965-3

Ⓕ rough-turned dim.
thread roll tolerance 6e

Ⓖ In the final condition, the actual profile of the thread must not exceed the maximum material limit for the tolerance zone position h at any point



AIAG CQI-standards acc. to STAB-Spec. 10027692				Environmental protection acc. to STAB-Spec. 10005649			
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted
new	Ⓕ Ⓖ		version 2, for ZS-RO alt. 184083 (C35EC)				Material: *
old	-		-				All dimensions are in mm
Field	B/6-7; C-D/5; F/5		D/1-5				Scale: (Original DIN A3) 2:1
Date/Name	07.10.2022 Hein		25.07.2023 Jablonski				Surface finish DIN EN ISO 1302
Chg. No.	715900		724814				Replaces:
Rev.	11		12				STABILUS

sheet 6 of 6

Marking of special characteristics according to STAB-Spec. 10270932		Date	Name
Dimensions without tolerances DIN ISO 2768-mK		14.01.2008	Höfer
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Document No.:		10151863	
Material No.:		PISTON ROD	