

The print-out is not subject to the modification service.

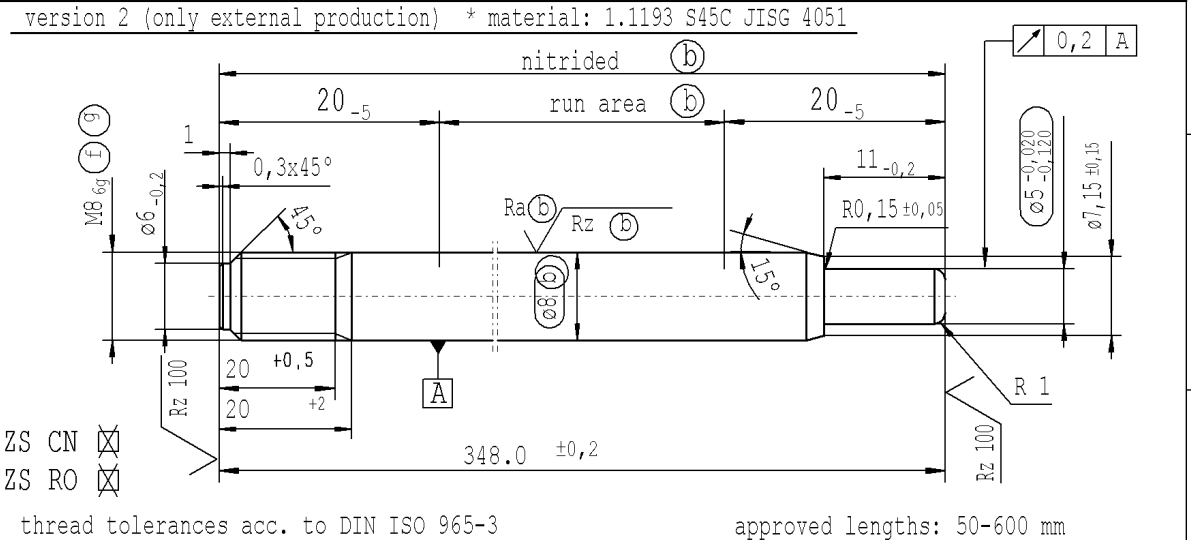
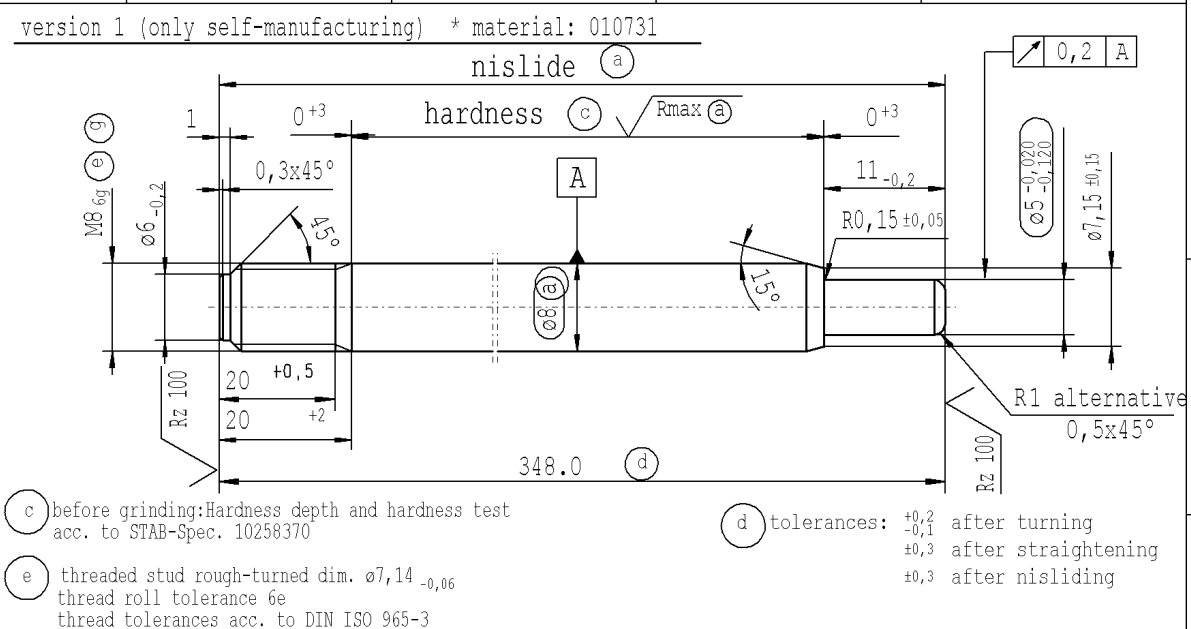
Intended for internal and supplier use

EN

Ident. Doc.:

supp No.	material no.			A	B
	processing and surface treatment acc. to STAB-Spec. 10006248 Tab. XVI optimized 10006248 Tab. X 10028959 Tab. I			overall length	thread length
	(a) version 1	(a) version 1	(b) version 2		
1	837740	837740	837740	345.0	20
2	112855	112855	112855	339.0	20
3	783016	783016	783016	348.0	20
4	783494	783494	783494	324.0	20
5	783972	783972	783972	336.0	20
6	570070	570070	570070	279.0	20
7	234754	234754	234754	227.5	10

(f) rough-turned dim. thread roll tolerance 6e (g) In the final condition, the actual profile of the thread must not exceed the maximum material limit for the tolerance zone position h at any point



$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ $\sqrt{R_{max}}$ (a) Ra (b) Rz (b)) $\downarrow +0,2$ $\downarrow -0,2$

sheet 1 of 1

AIAG CQI-standards acc. to STAB-Spec. 10027692				Environmental protection acc. to STAB-Spec. 10005649			
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted
new	ZS CN / ZS RO no technical change, no new first sample required			(f) (g)			
old	-			-			
Field	B/5			B/6-8 C-D/5 F/5			
Date/Name	10.03.2022 Hein			21.10.2022 Hein			
Chg. No.	707981			715962			
Rev.	0			1			
Material: *				All dimensions are in mm			
Edge tolerances acc. to DIN ISO 13715				Marking of special characteristics according to STAB-Spec. 10270932			
Surface finish DIN EN ISO 1302				Scale: (Original DIN A3) 2:1			
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STABILUS				PISTON ROD			
				Date: 03.07.2020 Name: Höfer			
				Checked: 24.10.2022 Klinkner			
				Document No.: 10279637			
				Material No.:			