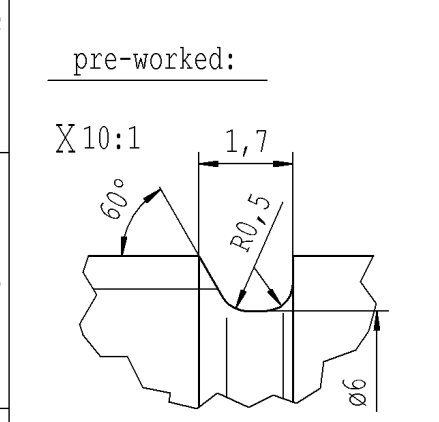


The print-out is not subject to the modification service.

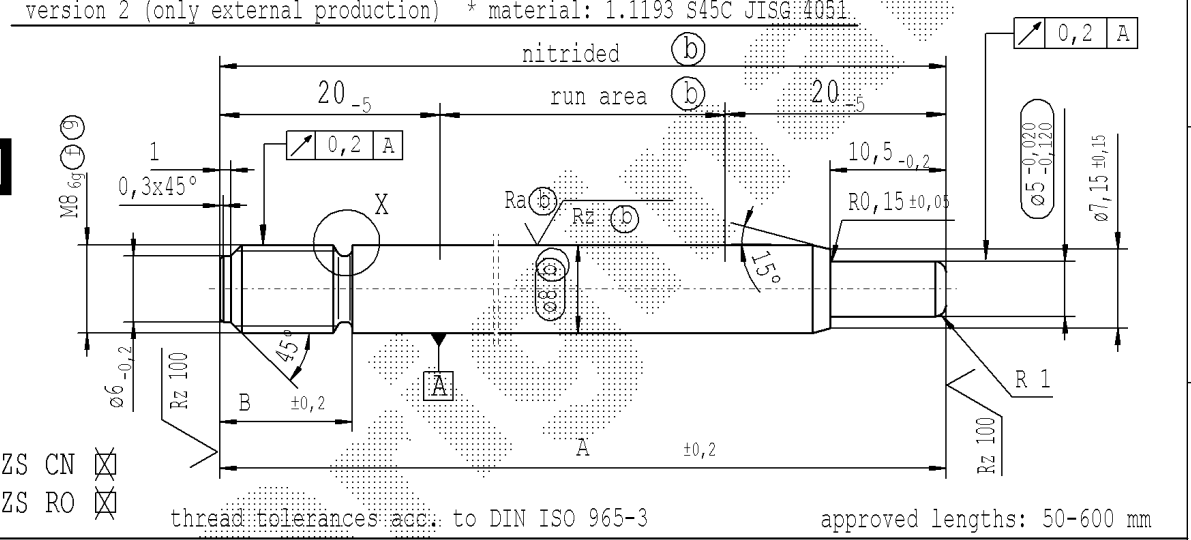
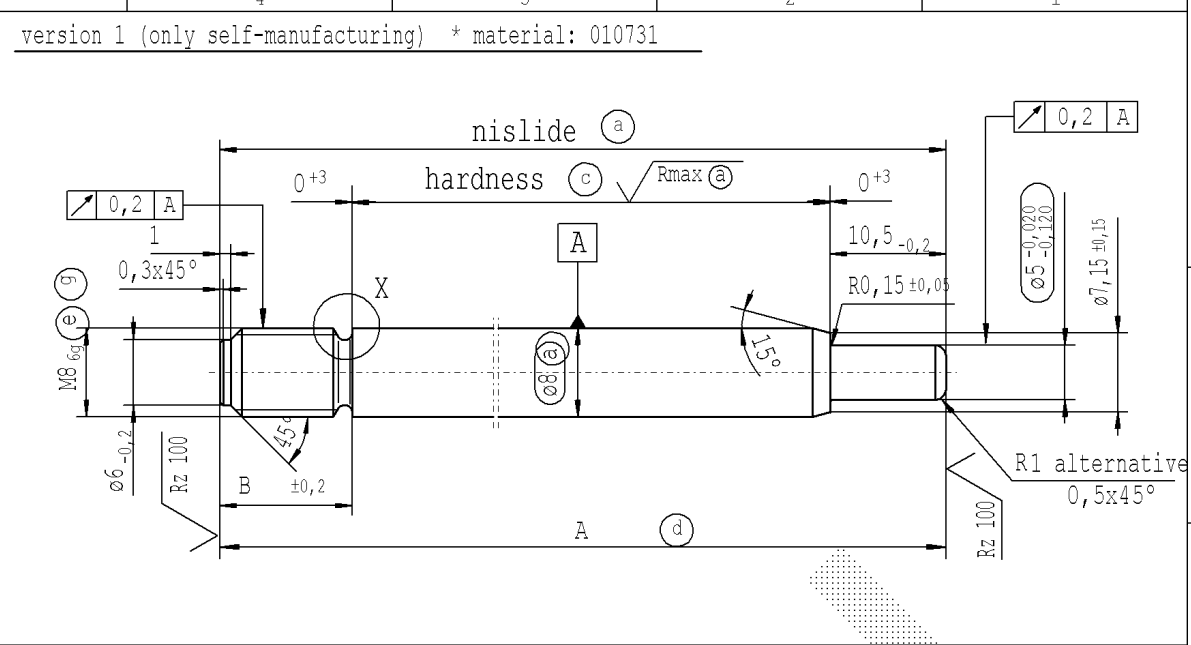
Intended for internal and supplier use

Ident. Doc.:  
Date: 22/11/2023 - 6:15

supp No.	material no.			A	B
	10006248 Tab. XVI optimized version 1	10006248 Tab. X version 1	10028959 Tab. I version 2	overall length	thread length
40	994530	994530	994530	231.0	10
41	995486	995486	995486	277.0	10
42	346602	346602	346602	240.0	10
43	784689	784689	784689	276.0	10
44	992619	992619	992619	364.0	11
45	555011	555011	555011	222.0	9
46	177631	177631	177631	246.0	10
47	508646	508646	508646	250.5	11
48	870015	870015	870015	242.0	10
49	876707	876707	876707	222.0	10
50	120990	120990	120990	418.5	11
51	184803	184803	184803	309.0	11
52	215634	215634	215634	177.0	11
53	203446	203446	203446	312.0	9
54	214918	214918	214918	318.0	9
55	772745	772745	772745	243.0	10
56	877666	877666	877666	300.0	9



- (c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370
- (d) tolerances:  $\pm 0,2$  after turning;  
 $\pm 0,3$  after straightening;  
 $\pm 0,3$  after nisliding
- (e) threaded stud rough-turned dim.  $\varnothing 7,14_{-0,06}$   
thread roll tolerance 6e  
thread tolerances acc. to DIN ISO 965-3
- (f) rough-turned dim. thread roll tolerance 6e
- (g) In the final condition, the actual profile of the thread must not exceed the maximum material limit for the tolerance zone position h at any point



ZS CN  ZS RO

thread tolerances acc. to DIN ISO 965-3 approved lengths: 50-600 mm

$\sqrt{Rz 25}$  ( $\sqrt{Rz 100}$   $\sqrt{Rmax}$   $\sqrt{Ra}$   $\sqrt{Rz}$ )  $\pm 0,2$   $\pm 0,2$

sheet 3  
of 3

DE: X				EN: X				ES:				IT:				PR:				FR:				RO: X				CAD created document; handwritten changes not permitted												Material: *												All dimensions are in mm												Marking of special characteristics according to STAB-Spec. 10270932												Date												Name																			
new												Tab XVI; no technical change, no new first sample required												pre-worked;; ZS CN / ZS RO; (c) (g)												Edge tolerances acc. to DIN ISO 13715												Scale: (Original DIN A3) 2:1												Dimensions without tolerances DIN ISO 2768-mK												Drawn by												Date												Name											
old												Tab IV;												E-length without end-fitting stud												Surface finish DIN EN ISO 1302												We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.												Checked												14.04.2022												Klinkner																							
Field												F 8												A-E/5-8												Replaces:												Document No.:												10152007												Material No.:																																			
Date/Name												12.08.2021 Donat												14.04.2022 Hein												<b>STABILUS</b>												PISTON ROD																																																											
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Rev.												7												8																																																																																			