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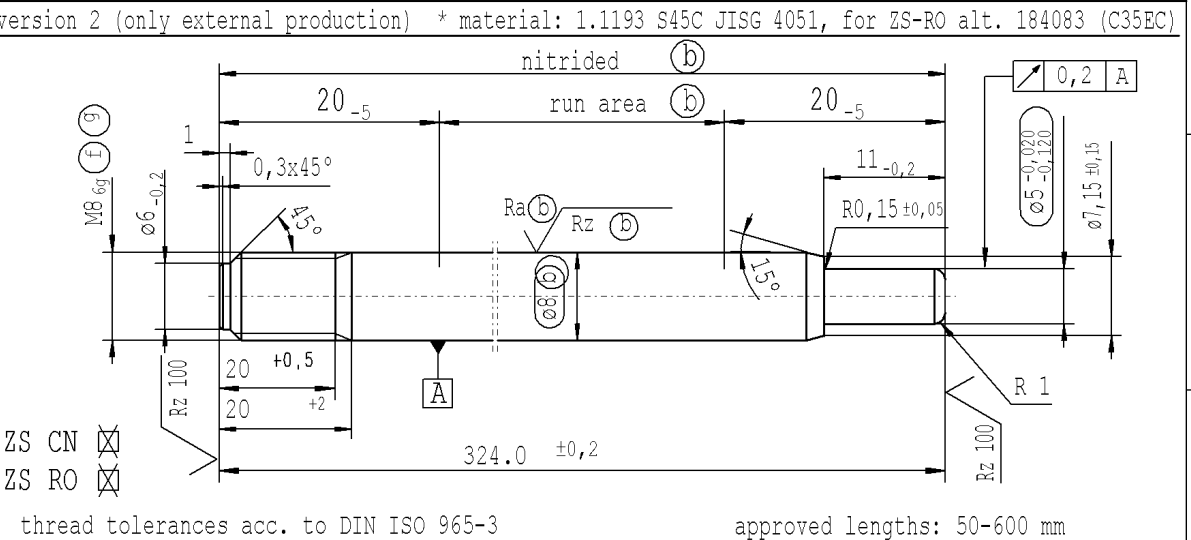
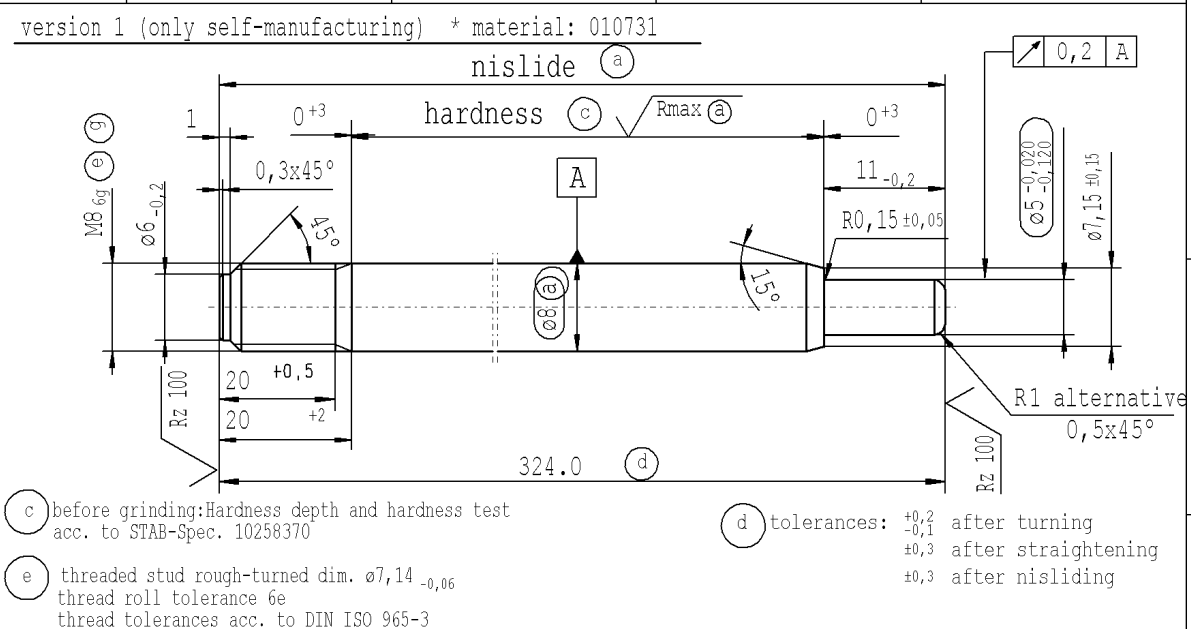
EN

Brevet-Idatum: 7/9/2023 - 11:9

Ident. Doc.:

supp No.	material no.			A	B
	10006248 Tab. XVI optimized version 1	10006248 Tab. X version 1	10028959 Tab. I version 2	overall length	thread length
1	837740	837740	837740	345.0	20
2	112855	112855	112855	339.0	20
3	783016	783016	783016	348.0	20
4	783494	783494	783494	324.0	20
5	783972	783972	783972	336.0	20
6	570070	570070	570070	279.0	20
7	234754	234754	234754	227.5	10

Ⓕ rough-turned dim. thread roll tolerance 6e Ⓖ In the final condition, the actual profile of the thread must not exceed the maximum material limit for the tolerance zone position h at any point



Ⓕ Rz 25 ($\sqrt{Rz 100}$ $\sqrt{R_{max}}$ (a) Ra (b) Rz (b)) $\downarrow +0,2$ $\downarrow -0,2$ sheet 1 of 1

AIAG CQI-standards acc. to STAB-Spec. 10027692				Environmental protection acc. to STAB-Spec. 10005649			
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted
new	Ⓕ Ⓖ	version 2 , for ZS-RO alt. 184083 (C35EC)					
old	-	-					
Field	B/6-8 C-D/5 F/5			D/1-5			
Date/Name	31.07.2023 Jablonski						
Chg. No.	715962						
Rev.	1						
Material: *				All dimensions are in mm			
Edge tolerances acc. to DIN ISO 13715				Marking of special characteristics according to STAB-Spec. 10270932			
Surface finish DIN EN ISO 1302				Scale: (Original DIN A3) 2:1			
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STABILUS				PISTON ROD			
				Date: 03.07.2020 Name: Höfer			
				Checked: 31.07.2023 Klinkner			
				Document No.: 10279637			
				Material No.:			