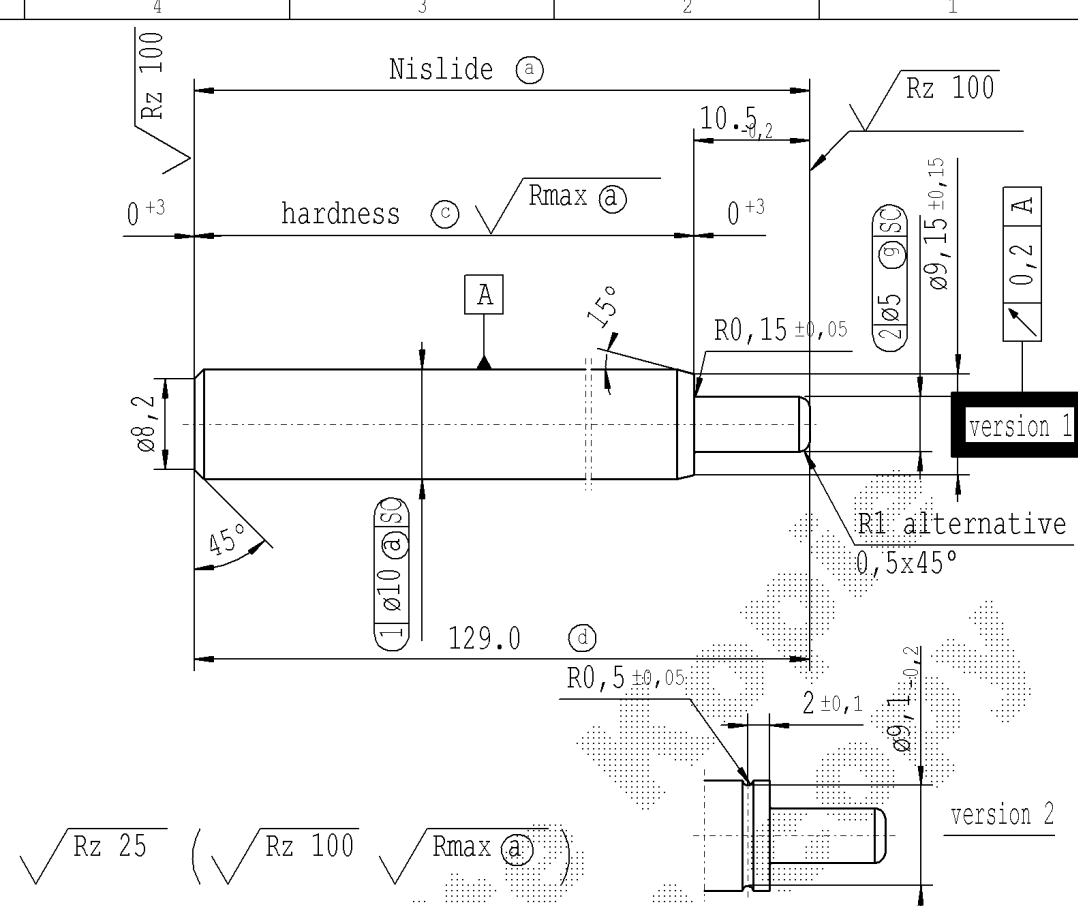


CONFIDENTIAL!
Intended for internal use only

supp No.	material no.				A	B	C	F
	surface treatment processing acc. STAB-Spec. 10006248				overall length	stud length piston side	stud ø piston side	version
	table IV Nislide black	table VIII Nislide black	table V Nislide light	table X Nislide "G"	KOST without surface treatment			
155	9794IQ				225.0	10.5	5	1
157	2021KI				186.0	22.5	5	3
159	2635KV				96.0	10.5	5	1
162				6558IE	393.0	10.5	5	1
170	6571NH				220.5	11.5	5	1
172	6059PG				142.0	22.5	5	3
174				3613PP	300.0	22.5	5	3
175	7428PU				93.0	10.5	5	1
177				6024RO	207.0	10.5	5	1
178	336262				129.0	10.5	5	1
179	9529RL				285.0	10.5	5	1
180	2783SQ				246.0	10.5	5	1
181	3852SY				123.0	22.5	5	3
182	4998SJ				360.0	10.5	5	1
183				014413	111.0	22.5	5	3
185	1925TF				165.0	12.5	8	3
187	3914TA				321.0	10.5	5	1
192	2649VF				159.0	22.5	5	3
195	0769WZ				267.0	10.5	5	1
196	0799WH				210.0	10.5	5	1
197	5381XK				204.0	10.5	5	1
200	7084WE				116.0	22.5	5	3
203	9194WC				135.0	10.5	5	1
204	5045TY				126.0	10.5	5	1
205	2395XI				174.0	10.5	5	1
206				0493XA	165.0	10.5	5	1
207	5617XB				102.0	10.5	5	1
210	9751XW				117.0	22.5	5	3
211	6538YG				228.0	10.5	5	1



- (a) piston rod processing acc. to STAB-Spec. 10006248
- (c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370
- (d) tolerances: $\begin{matrix} +0,2 \\ -0,1 \end{matrix}$ after turning
 $\pm 0,3$ after straightening
 $\pm 0,3$ after grinding
- (g) stud: $\begin{matrix} \pm 0,02 \\ -0,02 \end{matrix} / \begin{matrix} \pm 0,04 \\ -0,04 \end{matrix}$

sheet 4
of 7

Ident. Doc.: SN 53.11-40/407-mm, 1/12/2023 - 11:2

DE: X	EN: X	ES: X	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted		Material:	All dimensions are in mm		Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
new	0,5x45° alternative R1	R1 alternative 0,5x45°	rom. version created	chrome DOK 10231140	© = acc. STAB-Spec. 10258370			mat. no.: 010715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK		Drawn by	25.10.1999	Mohrs
old	0,5x45°	0,5x45° alternative R1	-	-	© = RHT 0,4 ... 0,7 mm			Edge tolerances acc. to DIN ISO 13715	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Checked	08.05.2019	Milles	
Field	D-E/1-2	D-E/1	-					Surface finish DIN EN ISO 1302	Replaces: Zchnng. Nr. v. 24.10.1997		Document No.: 10003855			
Date/Name	29.05.2008 K.Marx	11.02.2009 Hein	20.04.2016 Jablonski	27 07 2016 Häfer	08.05.2019 Jablonski	10.10.2023 Donat			STABILUS		Material No.:			
Chg. No.	565541	571068	636361	615928	678351	726777			PISTON ROD					
Rev.	31	32	33	34	35	36								