



技术要求

1. 未注倒角处均为C0.5x45°
2. 活塞杆表面QPQ处理; 表面光洁, 无划伤, 色泽均匀, 无明显的花斑, 附着沉淀物;
3. 盐雾试验不低于144h, 粗糙度Ra<0.2;
4. 硬度430HV-0.1min

5.6.1内孔抛光处理, 去除杂质

DE:	EN: ✓	ES:	IT:	PT:	FR:	RO:	Material: material No. S45C	All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name	
New	J						Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A4) 1:1	Dimensions without tolerance DIN ISO 2768-mk	Checked			Amy
Old	--						Surface finish acc. to DIN ISO 1302	We reserve all rights to this document to any patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of ---.			江苏精达车辆附件 制造有限公司		
Field	----						Replaces: Change No. --	CAD created document, handwritten changes not permitted.					
Date/Name											2023年04月02日		
Change No	----							小孔伸杆10-90					
Revision													