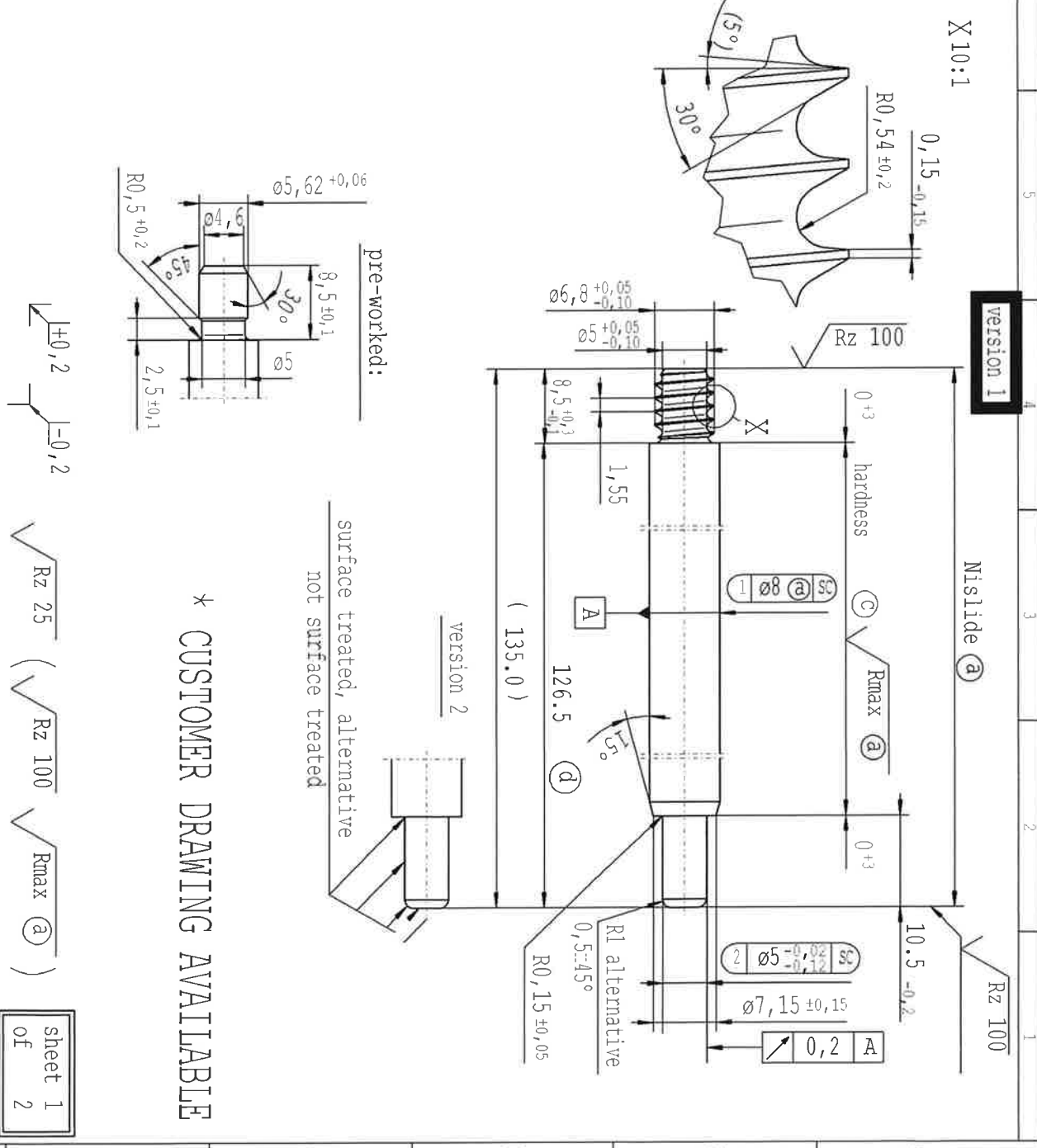


supp No.	material no.	A overall Length	B stud Length	E length without endfitting	F version
20	8056MR	262.5	10.5	254.0	1
50	1136QI	435.0	10.5	426.5	1
53	1015KC	345.0	10.5	336.5	1
59	359480	168.0	10.5	159.5	1
81	404651	210.0	10.5	201.5	1
83	492842	174.0	10.5	165.5	1
88	1924ML	210.0	22.5	201.5	2
107	333658	271.5	10.5	263.0	1
110	641730	255.0	10.5	246.5	1
118	3427FQ	237.0	10.5	228.5	1
120	863517	273.5	10.5	265.0	1
124	714156	216.0	10.5	207.5	1
131	885041	204.0	10.5	195.5	1
138	996893	270.0	10.5	261.5	1
144	0A567A	126.0	10.5	117.5	1
151	130280	135.0	10.5	126.5	1
192	132670	207.0	10.5	198.5	1

- A** piston rod processing acc. STAB-Spec. 10006248
- B** before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370
- C** tolerances: $+0,2$ after turning $+0,3$ after straightening $+0,3$ after nisliding

DE: X	EN: X	ES: X	IT: X	PR: X	FR: X	RO: X
new	[5?] no technical change, no new first sample required					
old	5°					
Field	E/6					
Valid/Issue	31.03.2021 Hein					
Chg. No.	696974					
Rev.	4					



* CUSTOMER DRAWING AVAILABLE

sheet 1 of 2

AIAG CQI-standards acc. to STAB-Spec. 10027692		CND created document handwritten changes not permitted	
Material:	mat. no. 010731	Material:	05-20-09
Edge tolerances acc. to DIN ISO 13715	05-20-131	Surface finish	08.01.2024 Jablonski
Replaces:	DIN EN ISO 1302	729495	4
STABILUS		PISTON ROD	
Environmental protection acc. to STAB-Spec. 10005649		All dimensions are in mm	
Marking of special characteristics according to STAB-Spec. 1027032		Scale: 2:1	
Dimensions without tolerances		DIN ISO 2708 nil	
We reserve all rights to this document, to any patents or patent applications related hereto, and to the duplication, reproduction, distribution, or any other use of this document without the written consent of STABILUS.		Document No.: 10226682	
Material No.:		Date: 15.09.2015	
		Drawn by: Jablonski	
		Checked: 08.01.2024	
		Finder:	