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Ident. Doc.: SN 9507D#erraldatum: 22/3/2023 - 10:23

supp. No.	material no.			A	B	C	D	E	version
	surface treatment processing acc. STAB-Spec. 10006248								
	table IV Nislide black	table V Nislide light	table XVI Nislide black						
3	9303GD			88.0	18	5	7		1
6	9232IQ		9232IQ	86.0	18	5	7	6	2
11	5704EK			180	16	4	5.5		1
12	5038EV			165	16	4	5.5		1
14	3323EU			105	16	4	5.5		1
17	5417NB			139.0	18	5	7		1
18	3618QN			96.0	18	5	7		1
19	4398RB			268	18	5	7		1
21	9891SL			258	18	5	7		1
22	7649TA			102	18	5	7		1
23	9333UK			140.0	19,5	7	8,5	6	2
25	6365WZ			249	18	5	7		1
26	2172XW			192	18	5	7		1
27	4964XA			177	18	5	7		1
28	6634XX			78	18	5	7		1
30	6741YV			194.0	19,5	7	8,5	6	2
31	7694YC			183.0	18	5	7	6	2
32	000039			128.0	18	5	7	6	2
35	019634			99.0	18	5	7	6	2
36	026019		026019	82,5	19,5	7	8,5	6	2
37	053920			99	18	4	5,5	6	2
38	076390			102	18	4	5,5	-	1
39	788464			65.0	18	5	7	6	2
40	912268			94.0	19,5	7	8,5	6	2
42	679484			247.0	18	5	7		1
43	090831			99.0	18	5	7		1
44	423282			387.0	18	5	7		1
46	969886		969886	88.0	18	5	7		1
47	778450		778450	108.0	18	5	7	6	2
48	992122			100.0	18	5	7		1

version 1

version 2

Environmental protection acc. to STAB-Spec. 10005649

③ piston rod processing acc. to STAB-Spec. 10006248

④ before grinding:
Hardness depth and hardness test acc. to STAB-Spec. 10258370

⑤ tolerance: $\pm 0,3$ after turning
 $\pm 0,3$ after straightening
 $\pm 0,3$ after nisliding

⑥ threaded stud rough-turned dimension $\pm 0,2$
 $\pm 0,2$ thread roll tolerance 6e acc. to DIN ISO 945-3

sheet 1 of 2

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted			
new	C=4, D=5, 5/ 8, 5			Reworked	Nislide Tab.V	Tab.XVI -	rom. version created	③ = acc. STAB-Spec. 10258370		
old	C=3, D=5, 0/ 8, 0			-	-	Tab.I	-	④ = RHT 0,4 ... 10; 3; mm		
Field	supp. no. 9, 10, 11, 12, 13, 14, 15 / 7, 16			-	7-8/A-F	-	-	E-C 3-4		
Date/Name	04.09.02 Bo.	19.07.2004 Schönberger	13.09.2011 Hö	19.11.2015 Höfer	24.06.2016 Jablonski	08.05.2019 Jablonski				
Chg. No.	522926	538111	590988	630735	640066	678450				
Rev.	7	8	9	10	11	12				

Material:	All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
mat. no. 010731	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 - mK	Checked	30.09.1994	Bo.
Edge tolerances acc. to DIN ISO 13715					
Surface finish acc. to DIN ISO 1302					
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STABILUS	PISTON ROD		Material No.:		