

EN

Ident. Doc.: SN 1973LRrtstelldatum: 26/6/2023 - 13:34

		8		7		6			5	
F	supp. No.	material no.			A	B	C	D	E	
		surface treatment processing acc.STAB-Spec. 10006248			overall length	stud length	threads= length thread-on= bar	threads= length plus run-out	stud length end-fitting side	
		table IV Nislide black	table XVI Nislide black	table X Nislide G						
	22	500710			92	19.5	7	8.5	7	
	23	518639			192	19.5	7	8.5	7	
	24	532501			102	19.5	7	8.5	7	
	26	907493			92	18	5	7	7	
	27	479208			124	18	5	7	7	
E	28	035393			154	19.5	7	8.5	7	
	29	989009			107	18	5	7	7	
	30	070536			111	19.5	7	8.5	7	
	31	341562			112	19.5	7	8.5	6	
	32	492614			138	20	6.5	8.5	10	
	33	429760			133	18	5	7	7	
D	34	924971			175	18	5	7	7	
	35	580098			78	19.5	7	8.5	7	
	36	917566			133	18	5	6	7	
	37	374081		374081	93	18	5	7	7	
	38	585118			66	18	5	7	7	
	39	329157			123	19.5	7	8.5	7	
C	40	589190			90	18	5	7	7	
	41	267019		267019	168	18	5	7	7	

- (a) piston rod processing acc. to STAB-Spec. 10006248
- (c) before grinding:
Hardness depth and hardness test acc. to STAB-Spec. 10258370
- (c) tolerance $^{+0,2}_{-0,1}$ after turning
 $\pm 0,3$ after straightening
 $\pm 0,3$ after nisliding
- (e) threaded stud rough-turned dimension $\phi 5,29_{-0,06}$ thread roll tolerance 6e acc. to DIN ISO 965-3

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted			
new	C=4, D=5, 5	Reworked			Tab.XVI		rom. version created	⊙ = acc. STAB-Spec. 10258370	Tab.X	
old	C=3, D=5, 0	-			-		-	⊙ = RHT 0,4 0,7 mm		
Field	supp.no.3	-			-		-	B 7-8	TAB	
Date/Name	05.09.02 Bo.	27.07.2004 Schönberger			21.10.2015 Höfer		13.05.2016 Jablonski	17.04.2019 Donat	30.10.2019 Höfer	
Chg. No.	522926	538117			629806		637399	677953	683416	
Rev.	4	5			6		7	8	9	

Material:	All dimensions are in mm	Identification of important characteristics	Date	Name
mat.no.: 010731	Scale: 2:1	Dimensions without tolerances DIN ISO 2768-mK	Drawn by 12.03.1998	Bo.
Edge tolerances acc. to DIN ISO 13715	(Original DIN A3)		Checked 30.10.2019	Miles
Surface finish DIN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.: 10000947	
Regulation: SN 1973LR			Material No.:	
STABILUS	PISTON ROD			

