

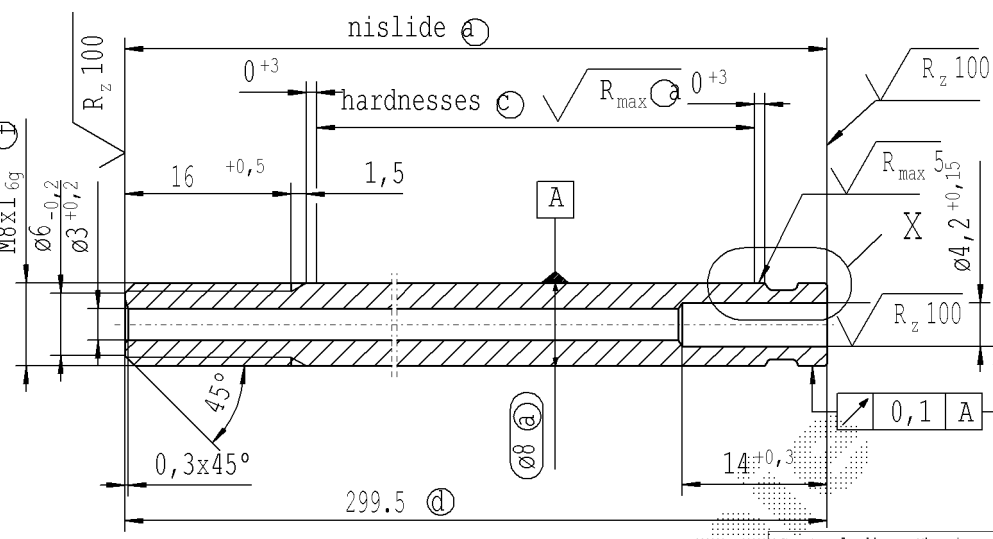
CONFIDENTIAL!
Intended for internal use only

supp. No.	material no.				A	B
	surface treatment processing acc. to STAB-Spec. 10006248					
	table IV Nislide black	table VIII Nislide black	table V Nislide light	table X Nislide "G"		
264				845373	155.5	16
265				318618	127.5	16
266				323159	107.5	16
267				325788	87.5	16
268	362116				452.5	16
269				694326	167.5	20
270				530134	320.5	18
271				540889	475.0	20
273		667798			263.5	16
274				998096	104.5	16
275				072211	440.5	16
276	389603				488.5	16
277				420912	77.5	16
278				706039	341.5	18
279				645334	299.5	16
280			129095		434.5	18
281			196971		416.5	18
282	914210				461.5	16
283				701501	125.5	20
284				935960	128.5	16
285				553800	296.5	16

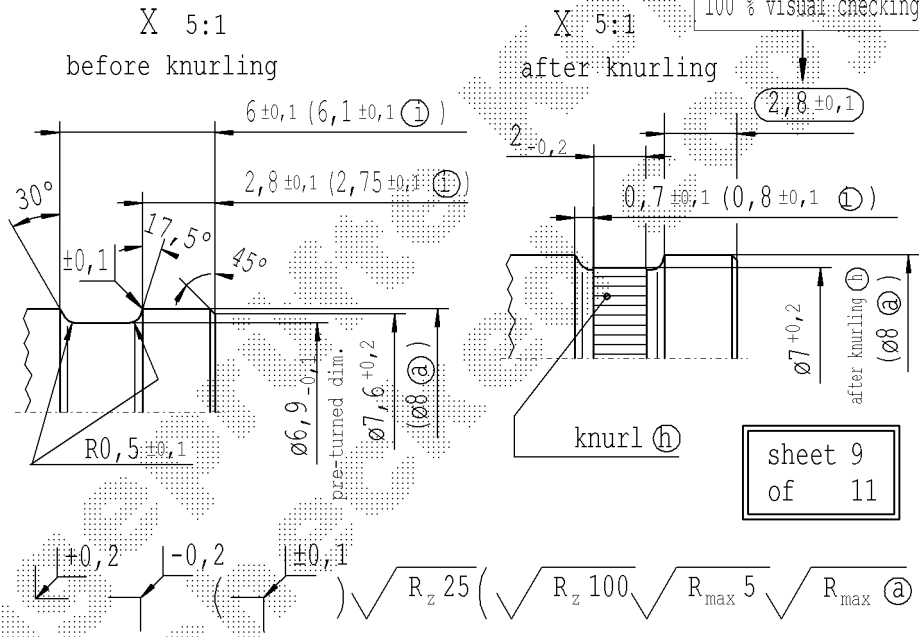
Permanent additional inspection 008/13
valid only for w/* marked Material No.

STBE	STES	STGB	STIT	STAU	STUS	STVZ	STWZ	STXZ

100% Check concentricity thread M8x1
Test equipment coil cradle with dial gauge
! Caution using flat peak measuring!
Concentricity tolerance:
acc. to DIN ISO 2768-mK > 0,2 mm



100% cleanliness of through hole



- a) piston rod processing per STAB-Spec. 10006248
- b) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370
- c) tolerance: +0,1 before thread-rolling, -0,2 after thread-rolling, +0,3 after straightening, +0,3 after nisliding
- d) threaded stud pre-turned dim. Ø7,30 -0,06 thread roll tolerance 6e thread tolerances acc. DIN ISO 965-3
- e) knurl-profile manufactured with knurl roll DIN 82 - RAA 0,5
- f) dims. before grinding for piston rods Ø 8,35 -0,11

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES: X	IT: X	PR: X	FR: X	RO: X	CRD created document handwritten changes not permitted	Material: mat.no. 010146	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date: 26.01.1994	Name: Kornely
new	Permanent additional inspection 014/01	© = acc. STAB-Spec. 10258370	100% cleanliness of through hole	Tab. IV				Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked: 26.04.2022	Milles
old	Temporary additional inspection 014/01	© = RHT 0,4 ... 0,7 mm	Permanent additional inspection 014/01	Tab. VIII				Surface finish DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.			Document No.: 10004290
Field	C-D 5	B 7-8	D/4-5	Pos. 302 + 306				Registries: SN 6742BA	Material No.:			
Date/Name	25.03.2019 Höfer	10.05.2019 Jablonski	09.06.2021 Hein	26.04.2022 Donat				STABILUS	PISTON ROD			
Chg. No.	671363	678466	677895	71006								
Rev.	32	33	34	35								