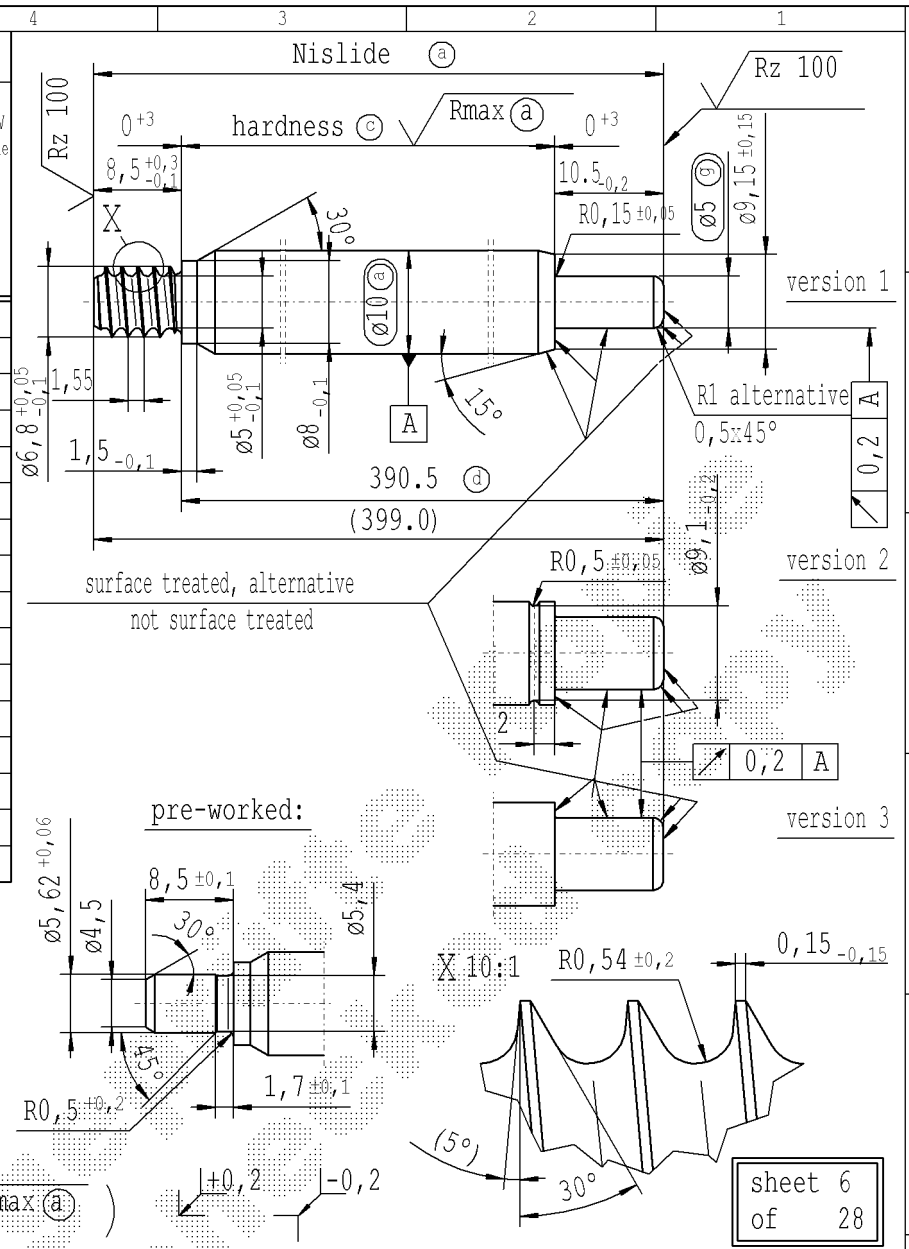
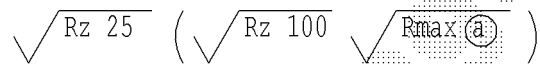


		8		7		6		5				
F	supp. No.	material no.				KOST without surface treatment only for STUS / STMX	A	B	C	E	F	G
		surface treatment processing acc. to STAB-Spec. 10006248					overall length	stud length piston side	stud ø piston side	length without end-fitting stud	version	only tab. IV allowabl
		table IV Nislide black for STUS / STMX table IV acc. STAB-Spec. 10210309	table V Nislide light	table VIII Nislide black	table X Nislide "G"							
	106	4707NV			4707NV		387.0	10.5	5	378.5	1	
	108	6455NG			6455NG		399.0	10.5	5	390.5	1	
E	109	5068NV			5068NV		345.0	4.5	5	336.5	3	
	110	5075ND			5075ND		360.0	10.5	5	351.5	1	
	111	5111NZ			5111NZ		372.0	4.5	5	363.5	3	
	113	9422NP			9422NP		321.0	12.5	8	312.5	3	
	114	5855NN			5855NN		426.0	10.5	5	417.5	1	
	115	0612PR		9365XY	0612PR		294.0	10.5	5	285.5	1	
D	116	2027PM	026211		2027PM		213.0	10.5	5	204.5	1	
	117	2583PP			2583PP		228.0	4.5	5	219.5	3	
	118	2626PC			2626PC		243.0	10.5	5	234.5	1	
	119	2933PR			2933PR		168.0	4.5	5	159.5	3	
	120	2934PM			2934PM		183.0	10.5	5	174.5	1	
	123	5197PU			5197PU		408.0	10.5	5	399.5	1	
C	124	3291PF			3291PF		213.0	4.5	5	204.5	3	
	125	3299PT			3299PT		227.5	10.5	5	219.0	1	

- (a) piston rod processing acc. to STAB-Spec. 10006248
- (c) before grinding:
Hardness depth and hardness test acc. to STAB-Spec. 10258370
- (d) tolerances:
+0,2
-0,1 after turning
+0,3 after straightening
+0,3 after nisliding
- (g) stud: $\varnothing 5^{-0,020}_{-0,120}$ / $\varnothing 8_{d12} [-0,130]$



										AIAG CQI-standards acc. to STAB-Spec. 1002#692										Environmental protection acc. to STAB-Spec. 10005649																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																														
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new							position of angle 5° corrected 8,5 +0,3 -0,1										= acc. STAB-Spec. 1025#370										(5°) no technical change, no new first sample required:										mat.No. 010715										Scale: (Original DIN A3) 2:1										Dimensions without tolerances DIN ISO 2768-mK										We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.										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