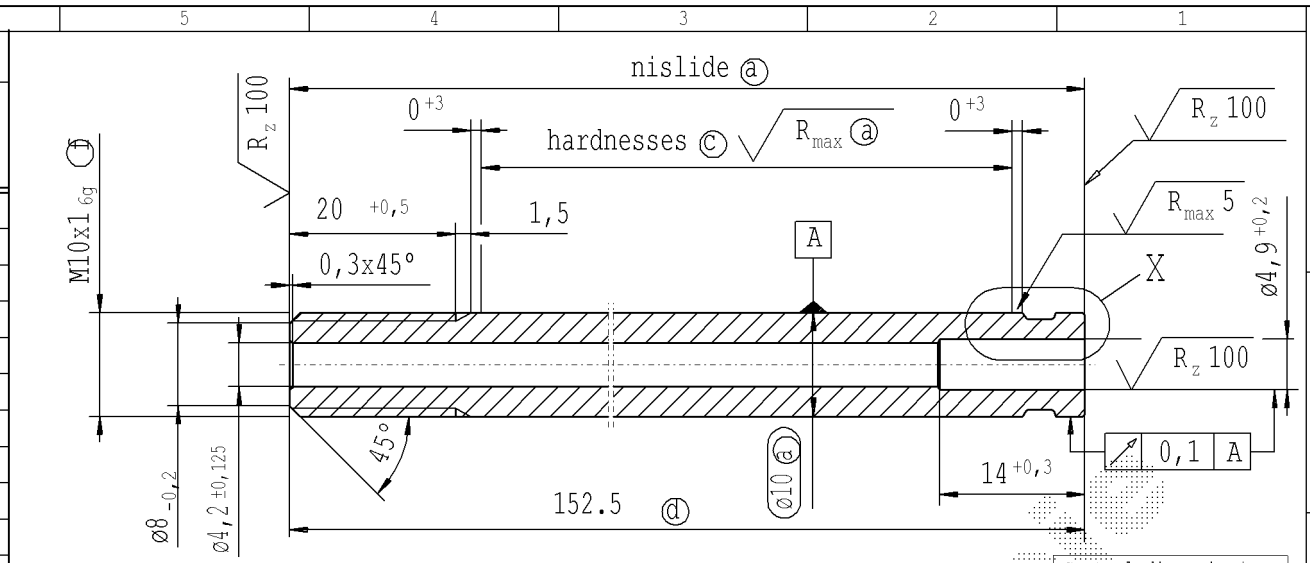


CONFIDENTIAL!
Intended for internal use only

supp. No.	material no.				A	B
	surface treatment processing acc. to STAB-Spec. 10006248				overall length	stud length end-fitting side
	table IV Nislide black	table VIII Nislide black	table V Nislide light	table X Nislide "G"		
129				8846CH	174.5	16
136				9032CA	219.0	16
139				9084CO	94.5	16
140				9101CQ	63.5	11
145				9176CD	257.0	16
147				9185CC	107.0	16
151				9256CI	77.5	22
152				9286CR	77.5	24
153				9291CJ	69.0	24
154				9333CB	66.5	24
155				9338CD	124.5	20
156				9464CZ	104.5	20
159				1021DR	257.5	18
160		1205GK			275.5	16
162				6327DH	65.5	11
164				7744DB	83.5	20
165				7917DR	119.5	20
169				8503DJ	308.5	16
170				8351DD	159.5	16
171				0627ED	374.5	16
172		0919QL		0532EC	263.5	16
174	8125EL				431.5	16
177				1369EJ	137.5	16
181				1374EB	118.5	20
182				1375EX	176.5	20
183				1376ES	254.5	20
184				1377EN	98.5	20
186				1379ED	152.5	20
187				1381EK	131.5	26
188				1382EF	191.5	23

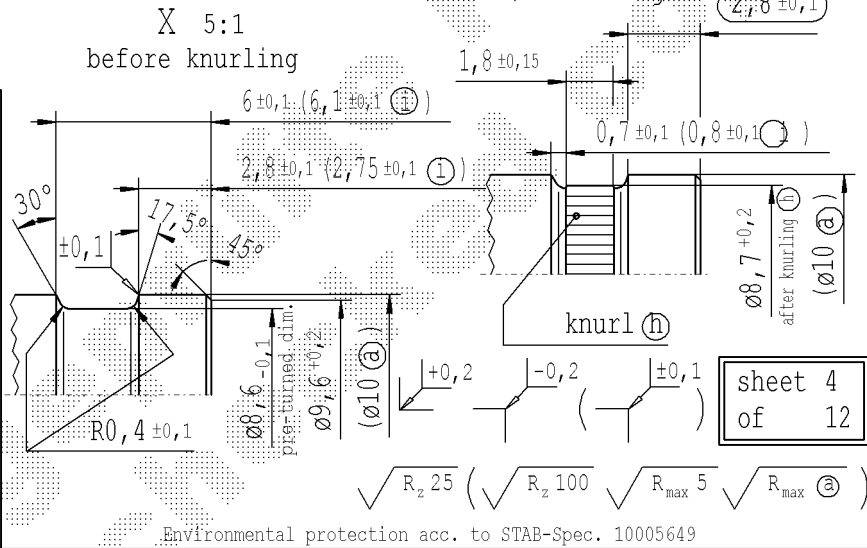
- Ⓐ piston rod processing per STAB-Spec. 10006248
- Ⓑ before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370
- Ⓒ tolerance $\pm 0,1$ after turning $\pm 0,3$ after straightening $\pm 0,3$ after nisliding
- Ⓓ threaded stud pre-turned dimension $\varnothing 9,29^{+0,05}$ thread roll tolerance 6e thread tolerances acc. to DIN ISO 965-3
- Ⓔ knurl-profile manufactured with knurl roll DIN 82 - RAA 0,5
- Ⓕ dim. before grinding at piston rod dia. $10,45_{-0,11}$

100% cleanliness of through hole



* SUPPLIER DRAWING AVAILABLE

Control dimension!
100 % visual checking



sheet 4 of 12

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: SN 6753B@serialdatum: 22/9/2021 - 9:2

DE: X	EN: X	ES: X	IT:	PR:	FR:	RO: X	CRD created document handwritten changes not permitted
new	thread roll tolerance 6e	Permanent add. inspection 014/01	Ⓒ = acc. STAB-Spec. 10258370	100% cleanliness of through hole			
old	thread roll tolerance 6g	Temporary add. inspection 014/01	Ⓒ = RHT 0,4 ... 0,7 mm	Permanent additional inspection 014/01			
Field	B5	B7-8	C 4-6	D/5			
Date/Name	16.06.2015 Donat	25.03.2019 Höfer	10.05.2019 Jablonski	08.06.2021 Hein			
Chg. No.	639400	671363	678485	677895			
Rev.	24	25	26	27			

Material: mat. no. 010154	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Drawn by 10.06.1999 Pulze
Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked 09.06.2021 Klinkner
Surface finish acc. to DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.: 10004301
Regulations: Zeichnung Nr. vom 24.01.94	STABILUS		Material No.:
PISTON ROD			