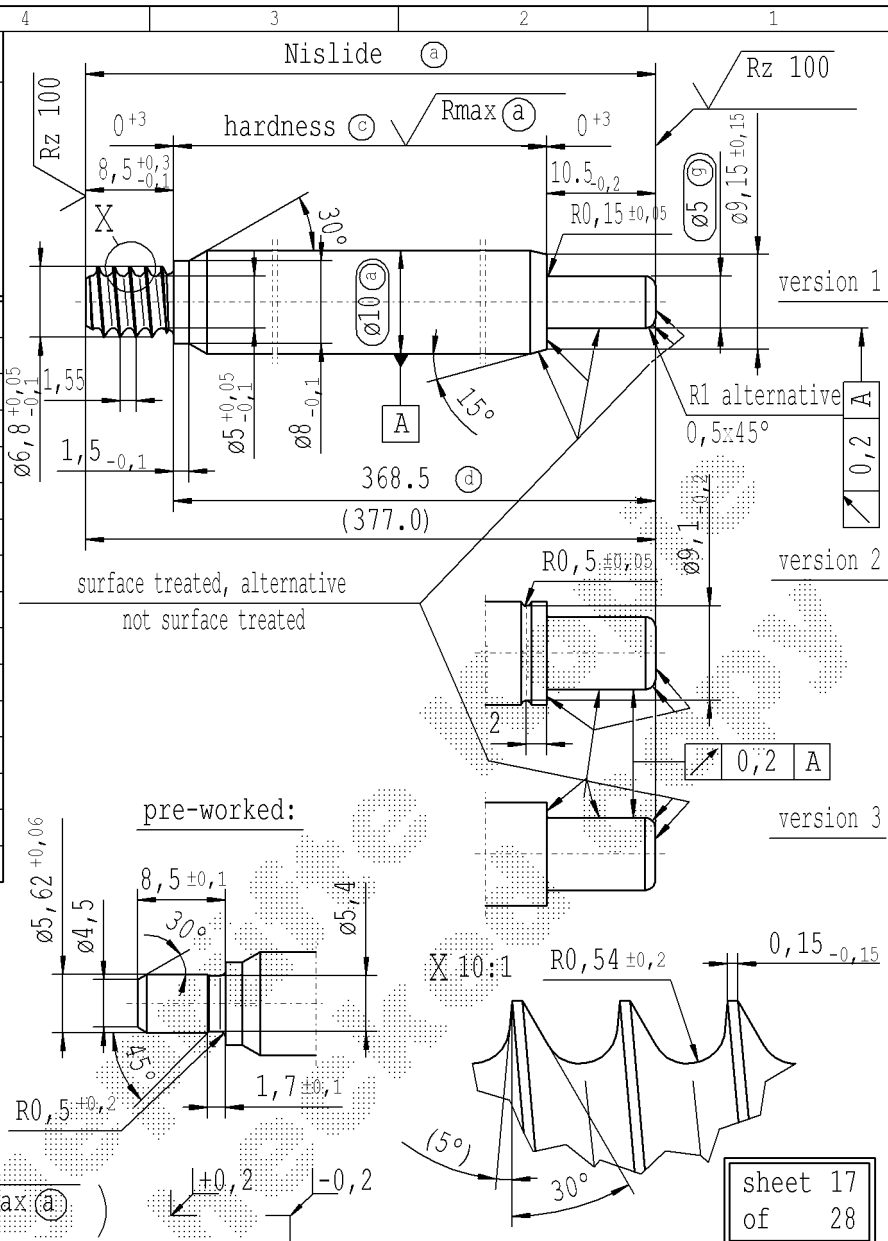


		8		7		6		5				
F	suppl. No.	material no.				KOST without surface treatment only for STUS / STMX	A	B	C	E	F	G
		surface treatment processing acc. to STAB-Spec. 10006248					overall length	stud length piston side	stud ø piston side	length without end-fitting stud	version	only tab. IV allowable
		table IV Nislid black for STUS / STMX table IV acc. STAB-Spec. 10210309	table V Nislid light	table VIII Nislid black	table X Nislid "G"							
	314	407258			407258	292.0	10.5	5	283.5	1		
	315	717240			717240	377.0	10.5	5	368.5	1		
E	317				860402	261.0	10.5	5	252.5	1		
	319	266488			266488	297.0	10.5	5	288.5	1		
	320	341057			341057	387.0	12.5	8	378.5	3		
	321	476330			476330	222.0	10.5	5	213.5	1		
D	322	977514			977514	247.0	10.5	5	238.5	1		
	323	823599			823599	289.0	10.5	5	280.5	1		
	324	846304			846304	501.0	10.5	5	492.5	1		
	325	253346			253346	135.0	10.5	5	126.5	1		
C	326	276050			276050	282.5	10.5	5	274.0	1		
	327	277006			277006	299.5	10.5	5	291.0	1		
	329	842242				204.0	10.5	5	195.5	1	X	
	330	441679			441679	197.5	10.5	5	189.0	1		
	331	718442				201.0	10.5	5	192.5	1	X	
	332	096804			096804	213.0	12.5	8	204.5	3		

- (a) piston rod processing acc. to STAB-Spec. 10006248
- (c) before grinding:
Hardness depth and hardness test acc. to STAB-Spec. 10258370
- (d) tolerances:
+0,2
-0,1 after turning
+0,3 after straightening
+0,3 after nisliding
- (g) stud: $\varnothing 5 \begin{smallmatrix} +0,020 \\ -0,120 \end{smallmatrix} / \varnothing 8 \begin{smallmatrix} +0,040 \\ -0,190 \end{smallmatrix}$



										AIAG CQI-standards acc. to STAB-Spec. 1002#692										Environmental protection acc. to STAB-Spec. 10005649																																																																					
DE: X	EN: X	ES: X	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted										Material:																																																																								
new	position of angle 5° corrected 8,5 $^{+0,3}_{-0,1}$					⊙ = acc. STAB-Spec. 10258370					(5°) no technical change, no new first sample required:					mat.No. 010715																																																																									
old	wrong position of angle 5°					⊙ = RHT 0,4 0,7 mm					5°					Edge tolerances acc. to DIN ISO 13715																																																																									
Field	B-C/1-2 F/3-4					B-C 7-8					B/2					Surface finish acc. to DIN EN ISO 1302																																																																									
Date/Name	28.01.2019 Hein					10.05.2019 Jablonski					31.03.2021 Hein					Reglages:																																																																									
Chg. No.	675145					678485					696924					Zösch: 01. Nr. v. 16.03.1994																																																																									
Rev.	33					34					34					STABILUS																																																																									
																				All dimensions are in mm										☐ Marking of special characteristics according to STAB-Spec. 10270932										Drawn by										Date										Name																													
																				Scale: (Original DIN A3) 2:1										Dimensions without tolerances DIN ISO 2768-mK										Checked										14.10.1999										Mohrs																													
																																																		31.03.2021										Klinkner																													
																																																												Document No.:										10004711																			
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