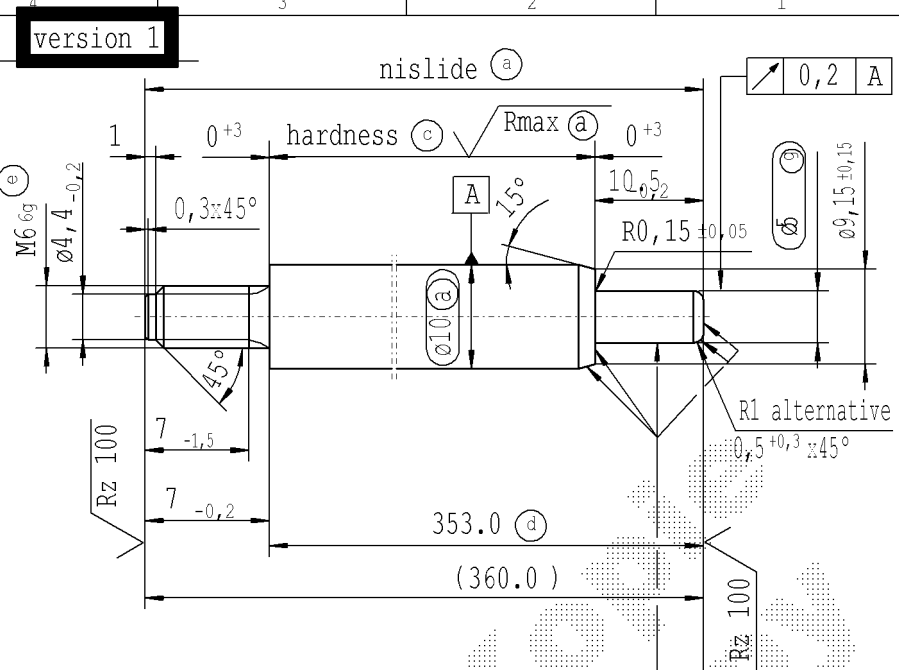


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: SN 53.11#1402mm 16/02/2023 - 12:11

supp No.	material no.				A	B	C	D	E	F
	table IV Nislide black	table VIII Nislide black	table V Nislide light	table X Nislide "G"	overall length	stud length end-fitting side	stud length piston side	stud ø piston side	length without end-fitting stud	version
73				004765	114.5	7	10.5	5	107.5	1
74				012682	210.0	10	10.5	5	200.0	1
75				010137	370.0	7	10.5	5	363.0	1
76				021124	438.0	7	22.5	5	431.0	3
77				030486	210.0	7	10.5	5	203.0	1
79				028327	135.0	7	10.5	5	128.0	1
80				028639	218.0	7	10.5	5	211.0	1
81				029344	229.0	7	10.5	5	222.0	1
82				107584	192.0	10	10.5	5	182.0	1
83				274068	207.0	10	10.5	5	197.0	1
84				420124	174.0	7	10.5	5	167.0	1
85				085802	99.0	7	10.5	5	92.0	1
86				102771	360.0	7	10.5	5	353.0	1
87				417773	147.0	7	10.5	5	140.0	1
88				969864	318.0	10	12.5	8	308.0	3
89				926845	171.0	7	10.5	5	164.0	1
90				646739	162.0	7	10.5	5	155.0	1

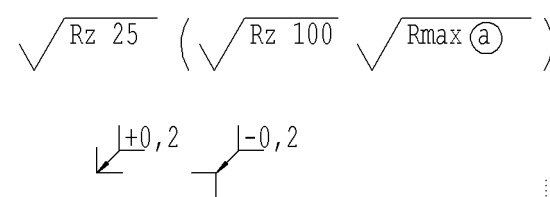


surface treated, alternative  
not surface treated

version 2

version 3

sheet 4  
of 11



- (a) piston rod processing per STAB-Spec. 10006248
- (c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370
- (d) tolerance  $\begin{matrix} +0,2 \\ -0,1 \\ +0,3 \text{ after straightening} \\ +0,3 \text{ after nisliding} \end{matrix}$
- (e) threaded stud rough-turned dim.  $\begin{matrix} \text{ø}5,29 \text{ } -0,06 \\ \text{thread roll tolerance } 6e \\ \text{thread tolerances acc. to DIN ISO 965-3} \end{matrix}$
- (g) stud  $\begin{matrix} \text{ø}5 \text{ } -0,020 \\ -0,120 \end{matrix}$   $\begin{matrix} \text{ø}8 \text{ } d12 \text{ } [-0,040 \\ -0,190] \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted				
new	version 3	B <sub>-0,2</sub>	Nislide Tab.V	version 3	Supplier / KOST w/o surface	rom. version created	© = acc. STAB-Spec. 10258370	mat. no.: 010715			
old	version 2	B <sub>+0,2</sub>	-	version 1	internal / -	-	© = RHT 0,4 <sub>0,1</sub> 0,7 mm	Edge tolerances acc. to DIN ISO 13715			
Field	Pos.54	D4	A-F / 7	Pos.88	-	-	B 7-8	Surface finish: DIN EN ISO 1302			
Date/Name	09.02.2011 H8	21.02.2011 H8	07.09.2011 H8	07.01.2013 H8	19.05.2014 Donat	20.04.2016 Jablonski	08.05.2019 Jablonski	Regulace: SW:53.11/10/42 v. 08.04.92			
Chg. No.	586867	587105	590869	601232	613650	636361	678351	<b>STABILUS</b>			
Rev.	25	26	27	28	29	30	31	<b>PISTON ROD</b>			

All dimensions are in mm		Identification of important characteristics		Date	Name
Scale:	2:1	Dimensions without tolerances	DIN ISO 2768-mK	08.04.1999	Jablonski
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Document No.:				10003852	
Material No.:					