

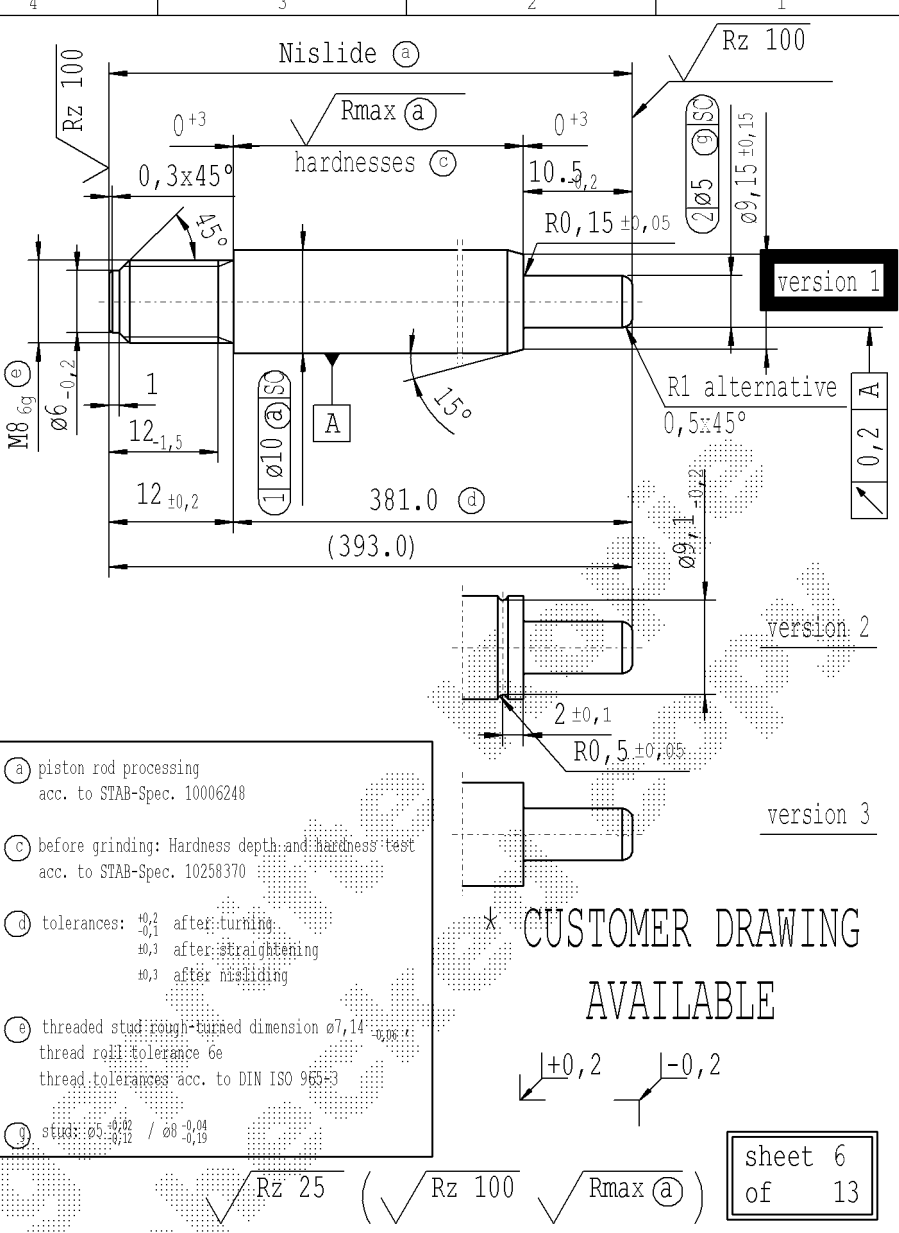
The print-out is not subject to the modification service.

CONFIDENTIAL! Intended for internal and supplier use

EN

Ident. Doc.: SN 53.11#14032mm: 1/12/2023 - 1110

supp No.	material no.				A	B	C	D	E	F	version					
	surface treatment processing acc. to STAB-Spec. 10006248											overall length	stud length piston side	stud length end-fitting side	stud ø piston side	length without end-fitting stud
	table IV Nislide black for STUS / STMX table IV acc. STAB-Spec. 10210309	table V Nislide light	table VIII Nislide black	table X Nislide "G"												
225	6998UM			6998UM	393.0	10.5	12	5	381.0	1						
228	8687VY			8687VY	195.0	12.5	12	8	183.0	3						
229	8691VV			8691VV	87.0	10.5	12	5	75.0	1						
230	0434WI			0434WI	143.0	12.5	10	8	133.0	3						
231	8908VT			8908VT	420.0	22.5	10	5	410.0	3						
232	9242VM			9242VM	147.0	10.5	10	5	137.0	1						
235	9741VJ			9741VJ	171.0	10.5	12	5	159.0	1						
237	4582WD			4582WD	162.0	10.5	10	5	152.0	1						
238	4656WV			4656WV	141.0	12.5	10	8	131.0	3						
239	4937WH			4937WH	267.0	9.5	12	5	255.0	3						
240	5025WY			5025WY	378.0	9.5	12	5	366.0	3						
241	7379WS			7379WS	178.0	12.5	10	8	168.0	3						
242	0483XG			0483XG	237.0	10.5	12	5	225.0	1						
245	3639XW			3639XW	198.0	10.5	12	5	186.0	1						
246	2514XU			2514XU	129.0	12.5	10	8	119.0	3						
248	1852XU			1852XU	132.0	10.5	10	5	122.0	1						
251	6857XJ			6857XJ	252.0	9.5	12	5	240.0	3						
253	8034XW			8034XW	260.5	10.5	12	5	248.5	1						
254	8086XJ			8086XJ	300.0	22.5	10	5	290.0	3						
255	8095XI			8095XI	156.0	22.5	10	5	146.0	3						
257	2065XU			2065XU	303.0	11.5	10	5	293.0	1						
258	3618YI			3618YI	134.0	10.5	12	5	122.0	1						
259	5761YR			5761YR	174.0	22.5	12	5	162.0	3						
261				6044YB	555.0	10.5	10	5	545.0	1						
263	4787YK			4787YK	339.0	10.5	12	5	327.0	1						
264	5126YE			5126YE	324.0	10.5	12	5	312.0	1						



- (a) piston rod processing acc. to STAB-Spec. 10006248
- (c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370
- (d) tolerances: $\begin{matrix} +0,2 \\ -0,1 \end{matrix}$ after turning, $\begin{matrix} +0,3 \\ -0,1 \end{matrix}$ after straightening, $\begin{matrix} +0,3 \\ -0,1 \end{matrix}$ after grinding
- (e) threaded stud: rough-turned dimension $\begin{matrix} +0,02 \\ -0,06 \end{matrix}$, thread roll tolerance 6e, thread tolerances acc. to DIN ISO 965-3
- (g) studs: $\begin{matrix} +0,02 \\ -0,12 \end{matrix}$ / $\begin{matrix} +0,04 \\ -0,19 \end{matrix}$

* CUSTOMER DRAWING AVAILABLE

sheet 6 of 13

DE: X				EN: X				ES: X				IT: X				PR: X				FR: X				RO: X				Material: mat. no. 010715				All dimensions are in mm				Marking of special characteristics according to STAB-Spec. 10270932				Date: 25.10.1999				Name: Mohrs							
new				rom. version created				© = acc. STAB-Spec. 10258370				ø5 ^{+0,02} _{-0,12} / ø8 ^{+0,04} _{-0,19} no technical change, no new first sample required												Edge tolerances acc. to DIN ISO 13715				Scale: (Original DIN A3) 2:1				Dimensions without tolerances DIN ISO 2768-mK				Checked: 10.10.2023				Klinkner											
old				-				© = RHT 0,4 ... 0,7 mm				ø5 ^{+0,020} _{-0,120} / ø8 ^{+0,040} _{-0,190}																																							
Field				-				C 3-4																																											
Date/Name				20.04.2016 Jablonski				08.05.2019 Jablonski				10.10.2023 Donat																																							
Chg. No.				636361				678351				726777																																							
Rev.				44				45				45																																							

STABILUS

PISTON ROD

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