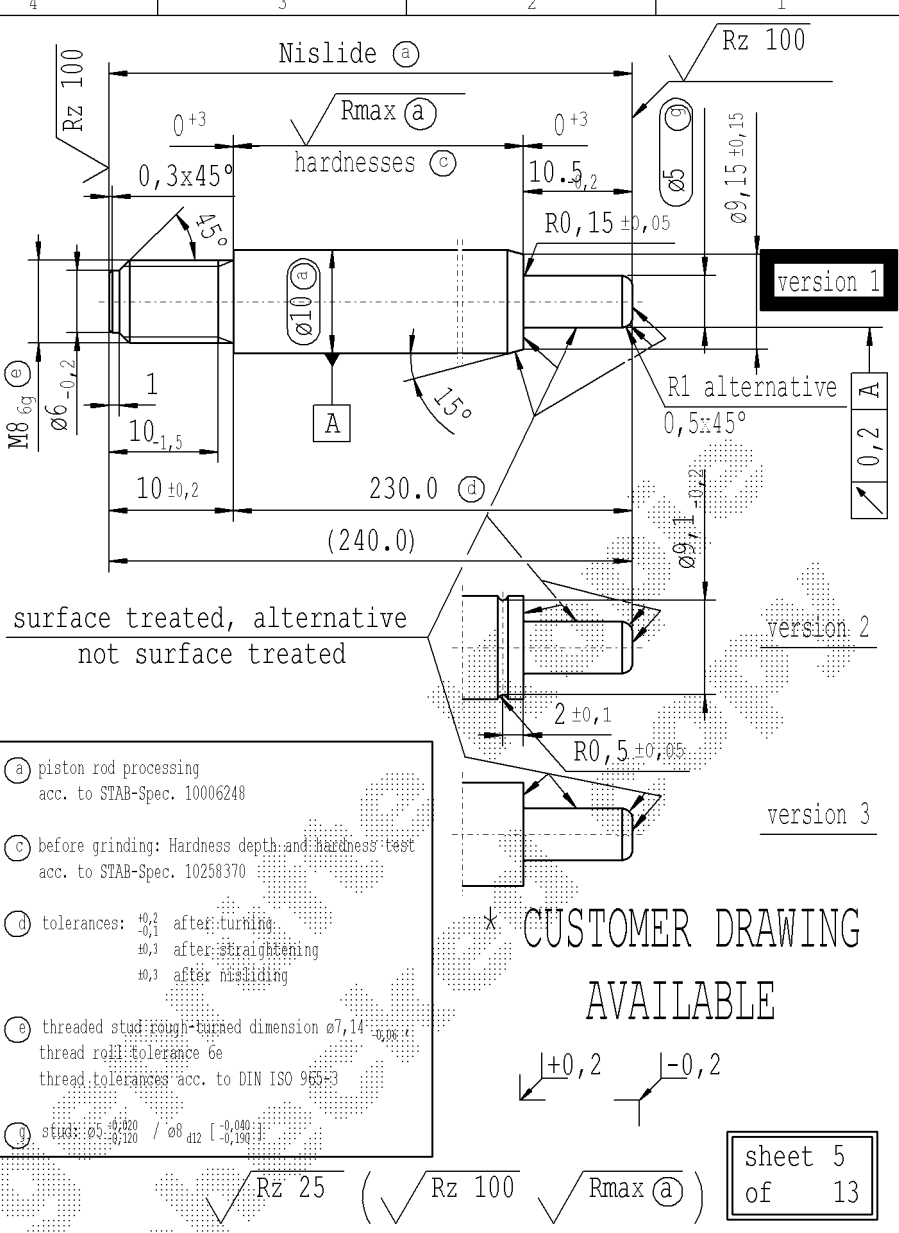


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: SN 53.11.14/32mm.11/2/2022 - 19151

supp No.	material no.				A	B	C	D	E	F	version
	surface treatment processing acc. to STAB-Spec. 10006248				overall length	stud length piston side	stud length end-fitting side	stud ø piston side	length without end-fitting stud		
	table IV Nislid black for STUS / STMX table IV acc. STAB-Spec. 10210309	table V Nislid light	table VIII Nislid black	table X Nislid "G"	KOST without surface treatment only for STUS / STMX						
179	3413PC			3413PC	456.0	11.5	12	5	444.0	1	
180	6723PF			6723PF	252.0	10.5	12	5	240.0	1	
183	2577QY			2577QY	444.0	10.5	12	5	432.0	1	
185	0161RT			0161RT	231.0	11.5	12	5	219.0	1	
188	1432RD			1432RD	157.0	12.5	10	8	147.0	3	
190	2613RP			2613RP	336.0	10.5	12	5	324.0	1	
192	6835RB			6835RB	195.0	10.5	12	5	183.0	1	
195	0155SB			0155SB	240.0	10.5	10	5	230.0	1	
196	0415SE			0415SE	261.0	10.5	12	5	249.0	1	
199	5342SW			5342SW	228.0	10.5	10	5	218.0	1	
201	8087SY			8087SY	330.0	10.5	10	5	320.0	1	
203	8405SA			8405SA	390.0	10.5	12	5	378.0	1	
204	1431TA			1431TA	345.0	10.5	10	5	335.0	1	
205	8683SC			8683SC	459.0	11.5	12	5	447.0	1	
206		5993XG			495.0	12.5	6	8	489.0	3	
207	6507TW			6507TW	165.0	11.5	10	5	155.0	1	
208	4906TP			4906TP	246.0	10.5	10	5	236.0	1	
210	8849TF			8849TF	429.0	10.5	12	5	417.0	1	
211		2824UF			291.0	10.5	10	5	281.0	1	
214	0878UZ			0878UZ	177.0	10.5	10	5	167.0	1	
218	6994UF			6994UF	336.0	10.5	10	5	326.0	1	
219	7028UB			7028UB	360.0	10.5	10	5	350.0	1	
221	7255UL			7255UL	462.0	10.5	10	5	452.0	1	
222	9323UQ			9323UQ	243.0	10.5	12	5	231.0	1	
223	7318UN			7318UN	456.0	10.5	10	5	446.0	1	
224	0536VW			0536VW	735.0	10.5	12	5	723.0	1	



- (a) piston rod processing acc. to STAB-Spec. 10006248
- (c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370
- (d) tolerances: +0.2/-0.1 after turning, +0.3 after straightening, +0.3 after milling
- (e) threaded stud: rough-turned dimension ø7.14, thread roll tolerance 6e, thread tolerances acc. to DIN ISO 965-3
- (f) studs: ø5.5-20 / ø6.12 [-0.040 / -0.190]

* CUSTOMER DRAWING AVAILABLE

sheet 5 of 13

AIAG CQI-standards acc. to STAB-Spec. 10027692										
DE: X	EN: X	ES: X	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted			Material:
new	0,5x45° alternative R1	R1 alternative 0,5x45°	Supplier / KOST w/o surface	rom. version created	© = acc. STAB-Spec. 10258370					mat. no.: 010715
old	0,5x45°	0,5x45° alternative R1	internal / -	-	© = RHT 0,4 ... 0,7 mm					Edge tolerances acc. to DIN ISO 13715
Field	E1	E/1	-	-	C 3-4					Surface finish: DIN EN ISO 1302
Date/Name	26.5.08 KeDeh.	11.02.2009 Hein	19.05.2014 Donat	20.04.2016 Jablonski	08.05.2019 Jablonski					Registers:
Chg. No.	565532	571068	613650	636361	678351					Zchg. acc. Nr. v. 08.04.1999
Rev.	41	42	43	44	45					STABILUS

Environmental protection acc. to STAB-Spec. 10005649		
All dimensions are in mm	Identification of important characteristics	Date Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	25.10.1999 Mohrs
We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Checked 08.05.2019 Milles
Document No.: 10003846		Material No.:
PISTON ROD		