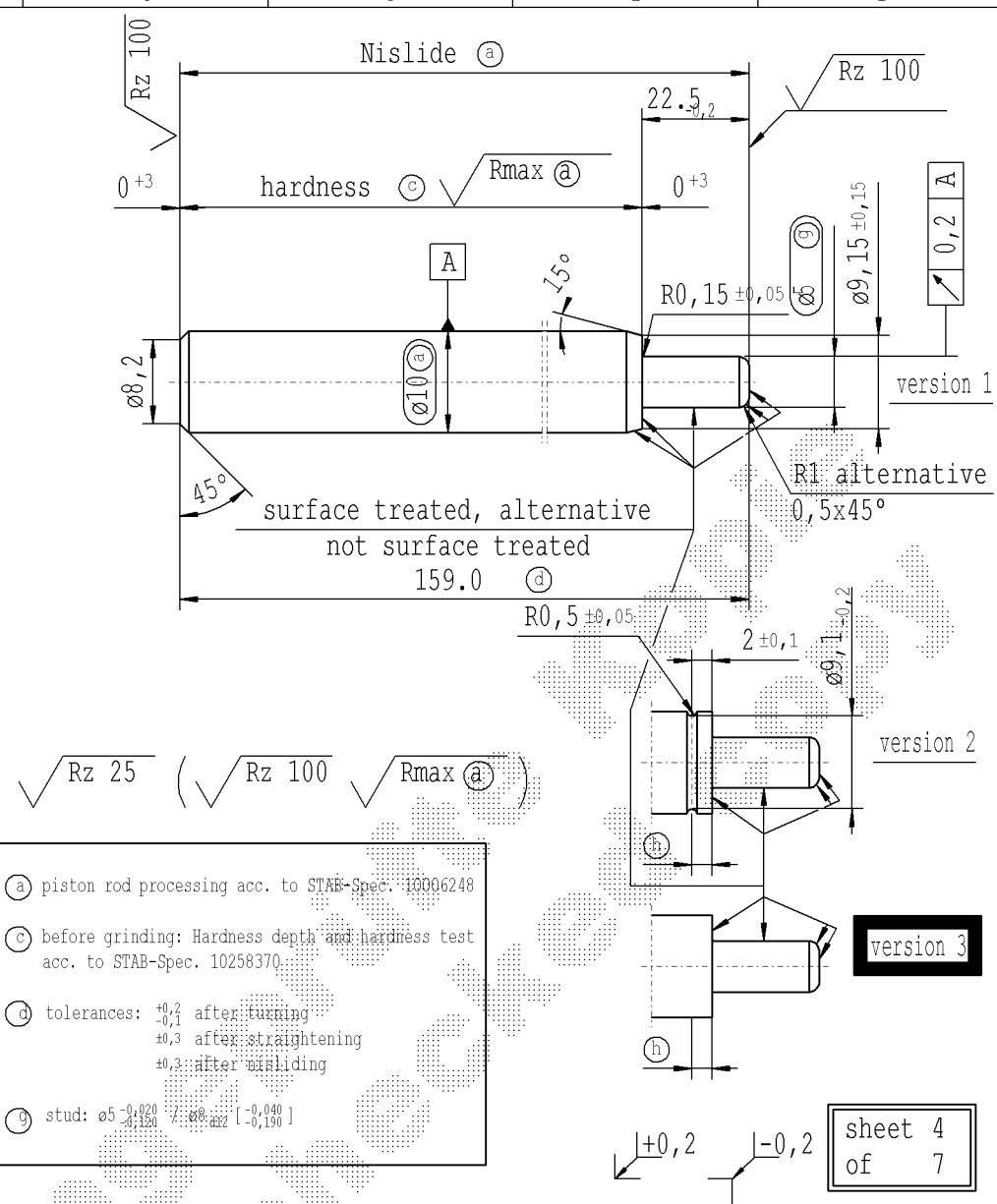


CONFIDENTIAL!
Intended for internal use only

supp No.	material no.				A	B	C	F	
	surface treatment processing acc. STAB-Spec. 10006248				overall length	stud length piston side	stud ø piston side	version	
	table IV Nislid black	table VIII Nislid black	table V Nislid light	table X Nislid "G"	KOST without surface treatment				
155	9794IQ					225.0	10.5	5	1
157	2021KI					186.0	22.5	5	3
159	2635KV					96.0	10.5	5	1
162				6558IE		393.0	10.5	5	1
170	6571NH					220.5	11.5	5	1
172	6059PG					142.0	22.5	5	3
174				3613PP		300.0	22.5	5	3
175	7428PU					93.0	10.5	5	1
177				6024RO		207.0	10.5	5	1
178	336262					129.0	10.5	5	1
179	9529RL					285.0	10.5	5	1
180	2783SQ					246.0	10.5	5	1
181	3852SY					123.0	22.5	5	3
182	4998SJ					360.0	10.5	5	1
183				014413		111.0	22.5	5	3
185	1925TF					165.0	12.5	8	3
187	3914TA					321.0	10.5	5	1
192	2649VF					159.0	22.5	5	3
195	0769WZ					267.0	10.5	5	1
196	0799WH					210.0	10.5	5	1
197	5381XK					204.0	10.5	5	1
200	7084WE					116.0	22.5	5	3
203	9194WC					135.0	10.5	5	1
204	5045TY					126.0	10.5	5	1
205	2395XI					174.0	10.5	5	1
206				0493XA		165.0	10.5	5	1
207	5617XB					102.0	10.5	5	1
210	9751XW					117.0	22.5	5	3
211	6538YG					228.0	10.5	5	1



- Ⓐ piston rod processing acc. to STAB-Spec. 10006248
- Ⓒ before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370
- Ⓓ tolerances: $+0,2$ after turning
 $-0,1$ after straightening
 $+0,3$ after grinding
- Ⓔ stud: $\varnothing 5 \begin{matrix} -0,020 \\ +0,120 \end{matrix} / \begin{matrix} -0,040 \\ +0,190 \end{matrix}$

Ident. Doc.: SN 53.11.15.004.00 Datum: 21/12/2022 - 11:25

DE: X	EN: X	ES: X	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted		
new	Tab.V	0,5x45° alternative R1	R1 alternative 0,5x45°	rom. version created	chrome DOK 10231140	Ⓒ = acc. STAB-Spec. 10258370			
old	-	0,5x45°	0,5x45° alternative R1	-	-	Ⓒ = RHT 0,4 0,7 mm			
Field	Tab	D-E/1-2	D-E/1	-	Pos.: 15, 79, 99, 113, 125, 127, 131	C 3-4			
Date/Name	26.05.08 Hö	29.05.2008 K.Marx	11.02.2009 Hein	20.04.2016 Jablonski	27 07 2016 Höfer	08.05.2019 Jablonski			
Chg. No.	565326	565541	571068	636361	615928	678351			
Rev.	30	31	32	33	34	35			

Material:	All dimensions are in mm	Identification of important characteristics	Date	Name
mat. no.: 010715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	25.10.1999	Mohrs
Edge tolerances acc. to DIN ISO 13715			Checked by 08.05.2019	Milles
Surface finish DIN EN ISO 1302			Document No.: 10003855	
Registries: Zchng.-glt. Nr. v. 24.10.1997			Material No.:	
STABILUS	PISTON ROD			

sheet 4 of 7