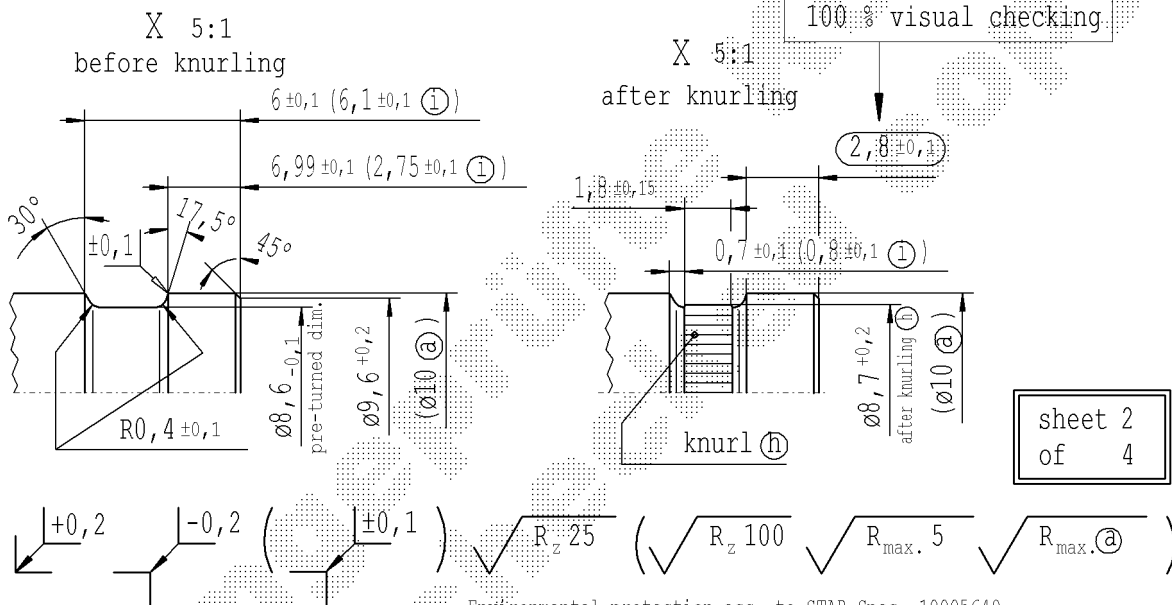
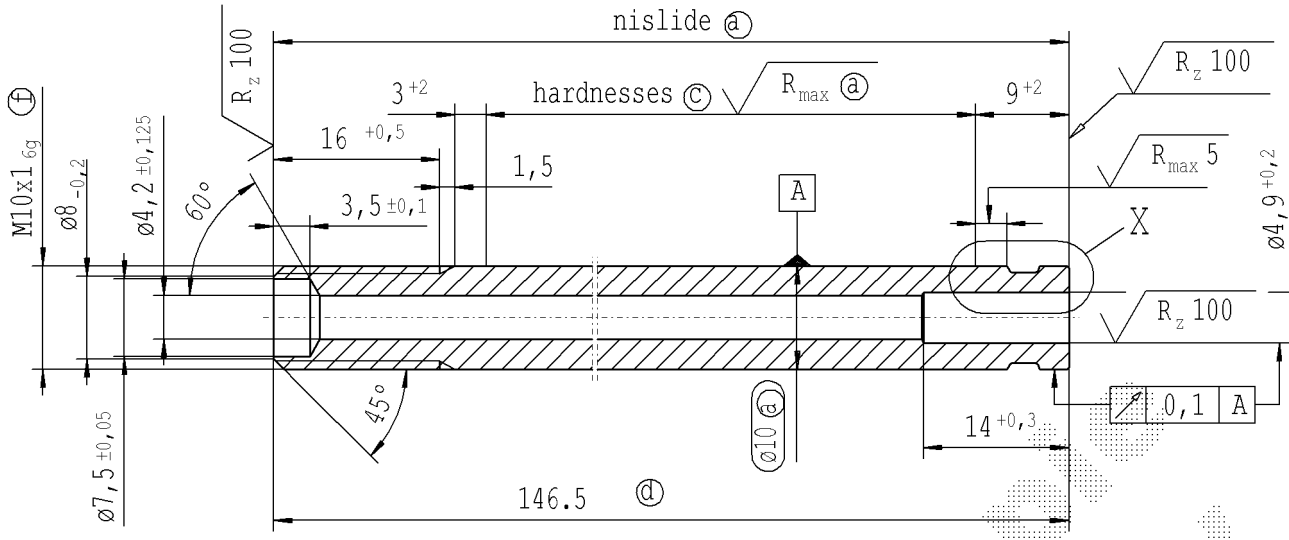


CONFIDENTIAL!
Intended for internal use only

supp. No.	material no.			A	B
	table IV Nislid black	table VIII Nislid black	table X Nislid "G"		
29	248085			111.5	16
30	941903			146.5	16
31	061428			122.5	16
32			380254	132.5	16
33			261474	224.5	16
35			512188	302.5	16
36			440489	161.5	20
37			505497	158.5	16
38	653200			299.5	16
40			275105	164.5	16
43			189307	308.5	16
45			737096	233.5	16
46	587720			191.5	16
47			089646	128.5	16
48			935706	200.5	20
49			709610	180.0	16
50			746898	104.5	16



100% cleanliness of through hole

Control dimension!
100% visual checking.

sheet 2
of 4

- ① piston rod processing acc. to STAB-Spec. 10006248
- ② before grinding:
Hardness depth and hardness test acc. to STAB-Spec. 10258370
- ③ tolerance $\pm 0,1$ after turning
 $\pm 0,3$ after straightening
 $\pm 0,3$ after nisliding
- ④ threaded stud pre-turned dimension $\varnothing 9,29^{+0,05}$
thread roll tolerance 6g
thread tolerances acc. to DIN ISO 965-3
- ⑤ knurl-profile manufactured with knurl roll DIN 82 - RAA 0,5
- ⑥ dim. before grinding at piston rod dia. $10,45^{-0,11}$

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	Material:	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
new	table X	Rumanian Version	Permanent add. inspection 014/01	③ = acc. STAB-Spec. 10258370	100% cleanliness of through hole	material no. 010154	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK	Drawn by	30.01.2001	Kesselhe
old	table IV	-	Temporary add. inspection 014/01	③ = RHT 0,4 ... 0,7 mm	Temporary add. inspection 014/01	Edge tolerances acc. to DIN ISO 13715	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.	Checked	08.06.2021	Klinkner	
Field	all Mat.Nr.	-	B-C 6	C 7-8	B/5-6	Surface finish acc. to DIN EN ISO 1302	Document No.:	10015662			
Date/Name	04.06.07 Hb	11.02.2009 Geisbüsch	25.03.2019 Höfer	14.05.2019 Jablonski	08.06.2021 Hein	Regulacii:	Material No.:				
Chg. No.	556857	571242	671363	678671	677895	STABILUS	PISTON ROD				
Rev.	6	7	8	9	10						

Ident. Doc.: