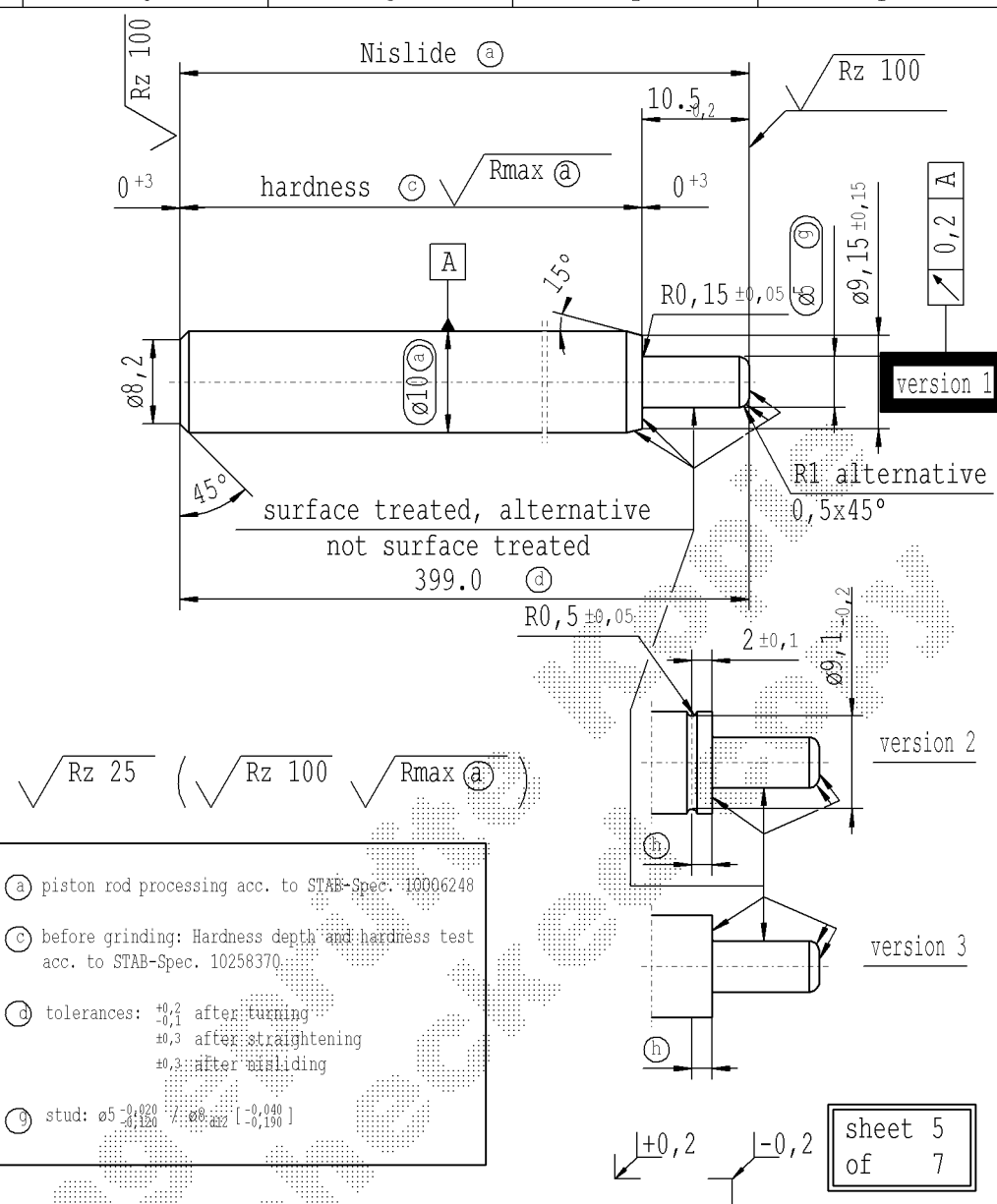


CONFIDENTIAL!  
Intended for internal use only

supp No.	material no.				A	B	C	F
	table IV Nislide black	table VIII Nislide black	table V Nislide light	table X Nislide "G"				
	surface treatment processing acc. STAB-Spec. 10006248				overall length	stud length piston side	stud ø piston side	version
				KOST without surface treatment				
213	3739ZH				264.0	10.5	5	1
214	002338				156.0	10.5	5	1
215				010595	306.0	10.5	5	1
216	011149				192.0	12.5	8	3
217	017226				399.0	22.5	5	3
218	020755				189.0	10.5	5	1
219				021001	189.0	10.5	5	1
220	027225				165.0	10.5	5	1
221	032321				168.0	10.5	5	1
222	031919				169.5	12.5	8	3
224				028616	104.0	10.5	5	1
225	034170				137.5	24.0	5	3
226				251359	387.0	10.5	5	1
227				249446	187.0	10.5	5	1
228	819326				291.0	10.5	5	1
229	823389				144.0	10.5	5	1
230				758109	167.0	22.5	5	3
232				946683	285.0	10.5	5	1
233	935451				309.0	10.5	5	1
234	205306			205306	162.0	22.5	5	3
235	371651				354.0	10.5	5	1
236	275572			275572	399.0	10.5	5	1
237	530108				114.0	10.5	5	1
238				544448	246.0	10.5	5	1
241	457451			457451	129.0	10.5	5	1
242	264342				219.0	11.5	5	1
243	551380				357.0	10.5	5	1
244	373565				354.0	12.5	8	3
245	466297				66.0	10.5	5	1



- Ⓐ piston rod processing acc. to STAB-Spec. 10006248
- Ⓒ before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370
- Ⓓ tolerances: +0,2 after turning  
-0,1 after straightening  
+0,3 after grinding
- Ⓔ stud:  $\varnothing 5 \begin{matrix} -0,020 \\ +0,150 \end{matrix} / \varnothing 8 \begin{matrix} -0,040 \\ +0,100 \end{matrix}$

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES: X	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted		
new	Tab.V	0,5x45° alternative R1	R1 alternative 0,5x45°	rom. version created	chrome DOK 10231140	Ⓒ = acc. STAB-Spec. 10258370			
old	-	0,5x45°	0,5x45° alternative R1	-	-	Ⓒ = RHT 0,4 .... 0,7 mm			
Field	Tab	D-E/1-2	D-E/1	-	Pos.: 15, 79, 99, 113, 125, 127, 131	C 3-4			
Date/Name	26.05.08 Hö	29.05.2008 K.Marx	11.02.2009 Hein	20.04.2016 Jablonski	27 07 2016 Höfer	08.05.2019 Jablonski			
Chg. No.	565326	565541	571068	636361	615928	678351			
Rev.	30	31	32	33	34	35			

Material:	mat. no.: 010715	All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name	
Edge tolerances acc. to DIN ISO 13715		Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked	08.05.2019	Mohrs	
Surface finish acc. to DIN EN ISO 1302		We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.				Document No.:	
Registries:	Zschang: 01; Nr. v. 24.10.1997	<b>STABILUS</b>				<b>PISTON ROD</b>	
						Material No.:	
						sheet 5 of 7	