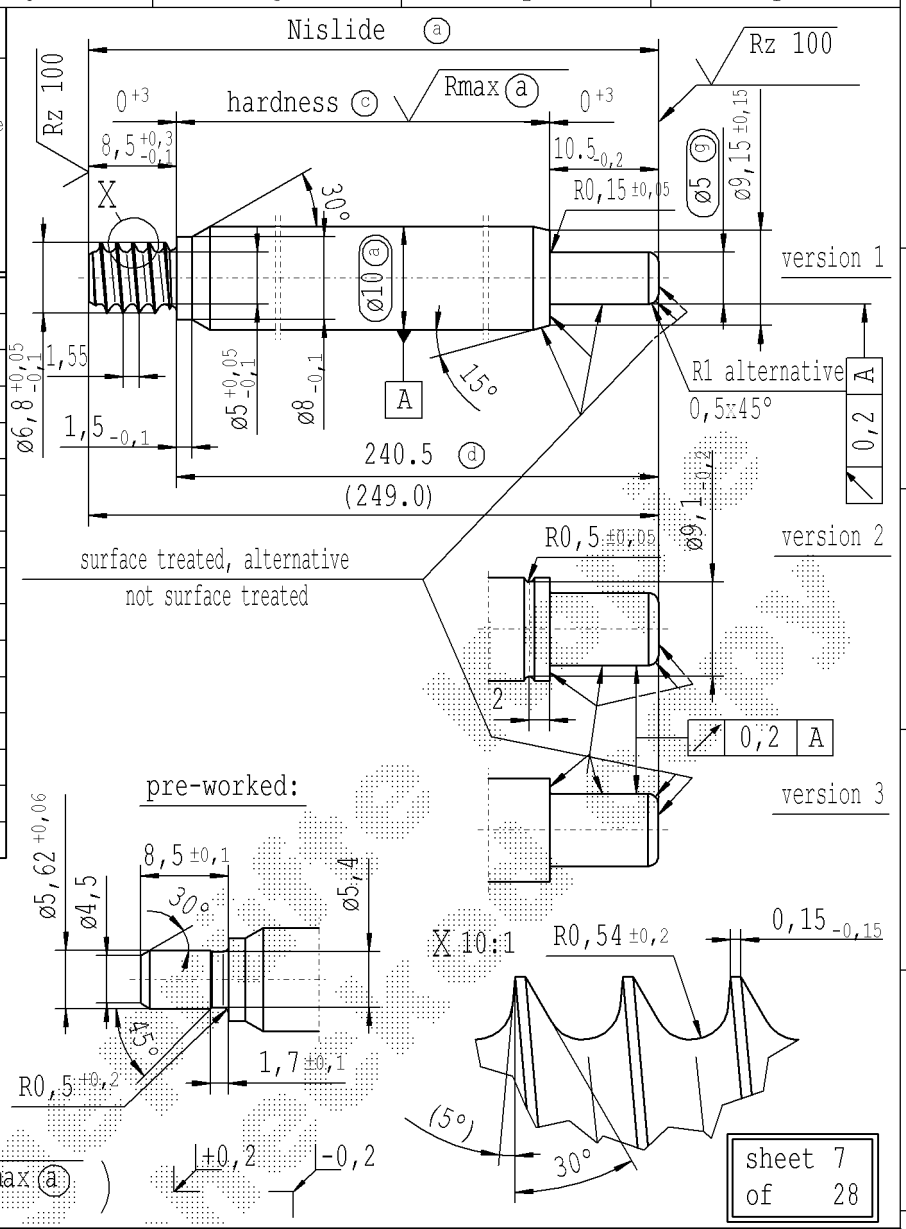
supp. No.	material no.	surface treatment processing acc. to STAB-Spec. 10006248: table IV Nislide black (for STUS / STMX table IV acc. STAB-Spec. 10210309)	table V Nislide light	table VIII Nislide black	table X Nislide "G"	KOST without surface treatment (only for STUS / STMX)	A overall length	B stud length piston side	C stud ø piston side	E length without end-fitting stud	F version	G only tab. IV allowable
126	7169PM				7169PM		285.0	10.5	5	276.5	1	
127	029719					120938	285.0	10.5	5	276.5	1	X
128	7199PV				7199PV		315.0	10.5	5	306.5	1	
129	7217PS				7217PS		336.0	10.5	5	327.5	1	
130	7224PA				7224PA		366.0	10.5	5	357.5	1	
131	7274PY				7274PY		384.0	10.5	5	375.5	1	
132	7284PS				7284PS		414.0	10.5	5	405.5	1	
133	7989PZ				7989PZ		282.0	10.5	5	273.5	1	
135	1461QV				1461QV		249.0	10.5	5	240.5	1	
136	3083QL				3083QL		90.0	10.5	5	81.5	1	
137	3713QE				3713QE		232.0	10.5	5	223.5	1	
138	3739QQ				3739QQ		216.0	10.5	5	207.5	1	
139	3847QN				3847QN		234.0	4.5	5	225.5	3	
140	3868QX				3868QX		324.0	12.5	8	315.5	3	
141	4004QT				4004QT		258.0	12.5	8	249.5	3	
142	4015QI				4015QI		267.0	12.5	8	258.5	3	



ⓐ piston rod processing acc. to STAB-Spec. 10006248

ⓒ before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

ⓓ tolerances: $^{+0,2}_{-0,1}$ after turning; ±0,3 after straightening; ±0,3 after nisliding

ⓖ stud: ø5 $^{-0,020}_{-0,120}$ / ø8 d12 [$^{-0,040}_{-0,190}$]

√Rz 25 (√Rz 100 √Rmax ⓐ)

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES: X	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted
new	position of angle 5° corrected 8,5 $^{+0,3}_{-0,1}$	ⓒ = acc. STAB-Spec. 10258370	(5°) no technical change, no new first sample required
old	wrong position of angle 5°	ⓒ = RHT 0,4 .... 0,7 mm	5°
Field	B-C/1-2 F/3-4	B-C 7-8	B/2
Date/Name	28.01.2019 Hein	10.05.2019 Jablonski	31.03.2021 Hein
Chg. No.	675145	678485	696924
Rev.	33	34	34

Material: mat.No. 010715

Edge tolerances acc. to DIN ISO 13715

Surface finish: DIN EN ISO 1302

Replaces:

Zchng. gl. Nr. v. 16.03.1994

STABILUS

All dimensions are in mm

Marking of special characteristics according to STAB-Spec. 10270932

Scale: (Original DIN A3) 2:1

Dimensions without tolerances DIN ISO 2768-mK

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PISTON ROD

	Date	Name
Drawn by	14.10.1999	Mohrs
Checked	31.03.2021	Klinkner

Document No.: 10004711

Material No.:

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