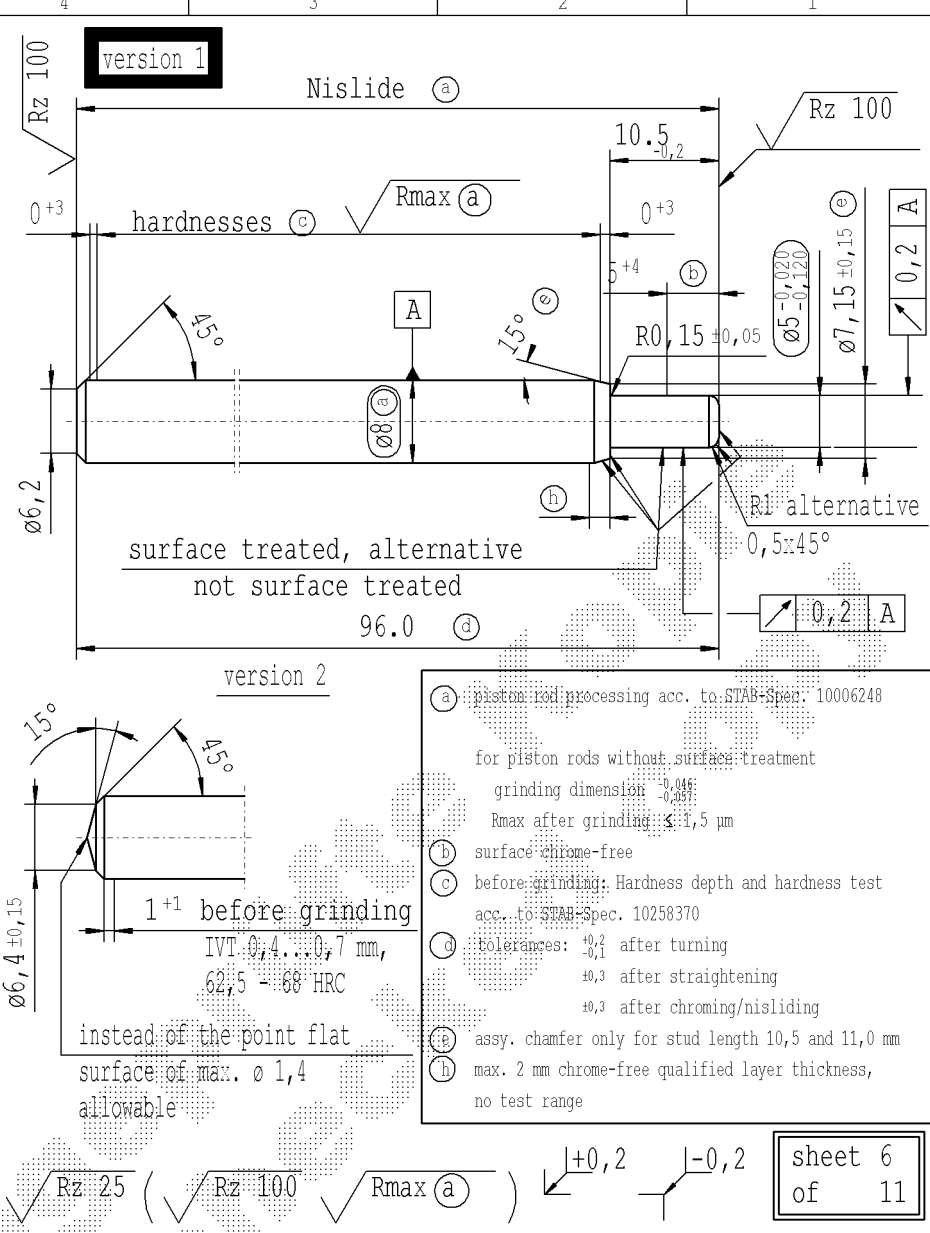


The print-out is not subject to the modification service.

CONFIDENTIAL! Intended for internal and supplier use

Ident. Doc.: SN 53.11560849 Datum: 5/4/2023 - 7:21

supp. No.	material no.					A	B	F	
	table IV Nislide black	table V Nislide light	table VIII Nislide black	table X Nislide "G"	table XVI Nislide black				
	surface treatment processing acc. to STAB-Spec. 10006248					KOST without surface treatment	overall length	stud length piston side	version
202	6463NK				6463NK	130.5	16.5	1	
203	6595NC				6595NC	88.0	10.5	1	
204	6862NO				6862NO	121.0	10.5	1	
207	9324NM			9324NM		96.0	10.5	1	
208	6003NU			6003NU		90.0	10.5	1	
210	4546PI			4546PI		405.0	10.5	1	
211			4814PP			501.0	10.5	1	
213	5363PR			5363PR		396.0	10.5	1	
217	1148QT			1148QT		162.0	16.5	1	
218	8903PO			8903PO		195.0	10.5	1	
223	3249RO			3249RO		240.0	10.5	1	
227	2112TU			2112TU		141.0	10.5	1	
228	2718UZ			2718UZ		186.0	10.5	1	
236	4506UM			4506UM		106.0	10.5	1	
242	9414UK			9414UK		177.0	10.5	1	
243	2018ED			2018ED		63.0	10.5	1	
249			4202VW			86.0	10.5	1	
250	4686VH					171.0	10.5	1	
253	7202VZ			7202VZ		279.0	10.5	1	
258	3729WZ			3729WZ		128.0	10.5	1	
261	2802YL			2802YL		94.5	10.5	1	
262	2861ZD					189.0	10.5	1	
264	3007ZD					318.0	10.5	1	
265	1857ZO			1857ZO		119.0	10.5	1	
267	9164ZI					129.0	10.5	1	
268	7654ZW			7654ZW		192.0	10.5	1	
269	013504					204.0	10.5	1	
270	016782			016782		159.0	10.5	1	
273	025001			025001		417.0	10.5	1	



- (a) piston rod processing acc. to STAB-Spec. 10006248 for piston rods without surface treatment grinding dimension $0,045 \pm 0,015$ Rmax after grinding: $\leq 1,5 \mu m$
- (b) surface chrome-free
- (c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370
- (d) tolerances: $+0,2$ after turning, $-0,1$ after straightening, $+0,3$ after chroming/nislanding
- (e) assy. chamfer only for stud length 10,5 and 11,0 mm
- (h) max. 2 mm chrome-free qualified layer thickness, no test range

sheet 6 of 11

AIAG CQI-standards acc. to STAB-Spec. 10027692						Environmental protection acc. to STAB-Spec. 10005649										
DE: X	EN: X	ES: X	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted									
new	chrome DOK 10214401		Tab.XVI		Creation of romanian drawing		© = acc. STAB-Spec. 10258370	110003762	mat.no.: 010731		All dimensions are in mm		Marking of special characteristics according to STAB-Spec. 10270932		Date	Name
old	-		-		-		© = RHT 0,4 ... 0,7 mm	10232403	Edge tolerances acc. to DIN ISO 13715		Scale: (Original DIN A3) 2:1		Dimensions without tolerances DIN ISO 2768-mK		Drawn by	Mohrs
Field	Pos 7B, 9D, 115, 137, 185		-		-		C 1-2	Pos. 419 759568	Surface finish: DIN EN ISO 1302		We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.:		10003762	
Date/Name	05 08 2014 Höfer		07.10.2015 Höfer		08.04.2016 YaMueller		08.05.2019 Jablonski	04.04.2023 Donat	Registries: Zchng.-pl.: Nr. v. 01.07.1997		Material No.:					
Chg. No.	615932		629279		635494		678350	721664	STABILUS		PISTON ROD					
Rev.	4B		49		50		51	52								