

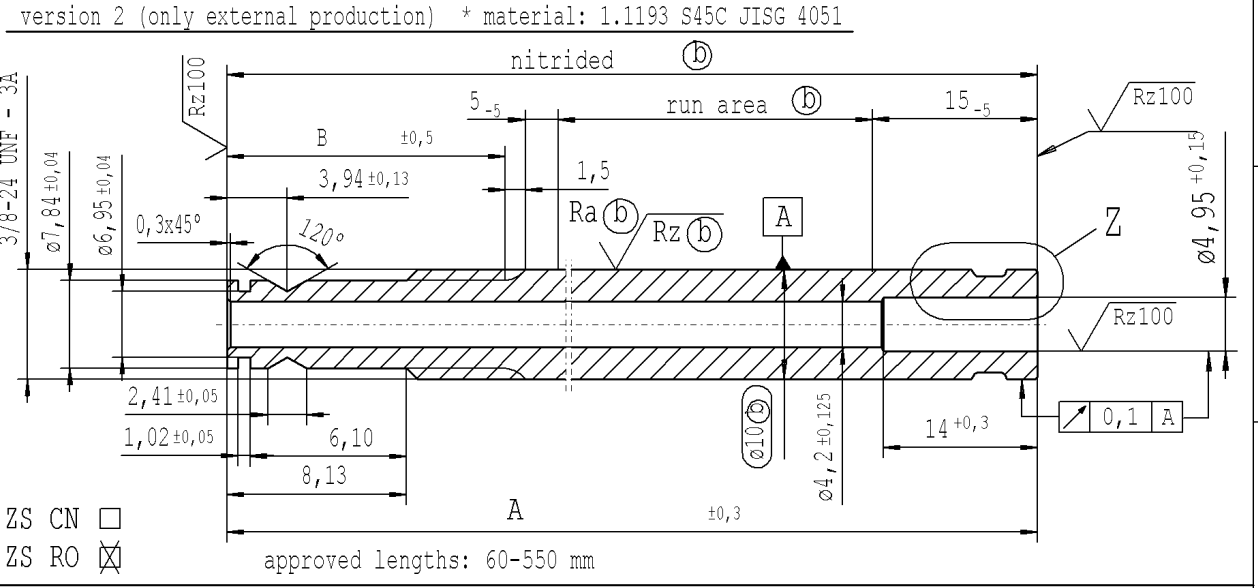
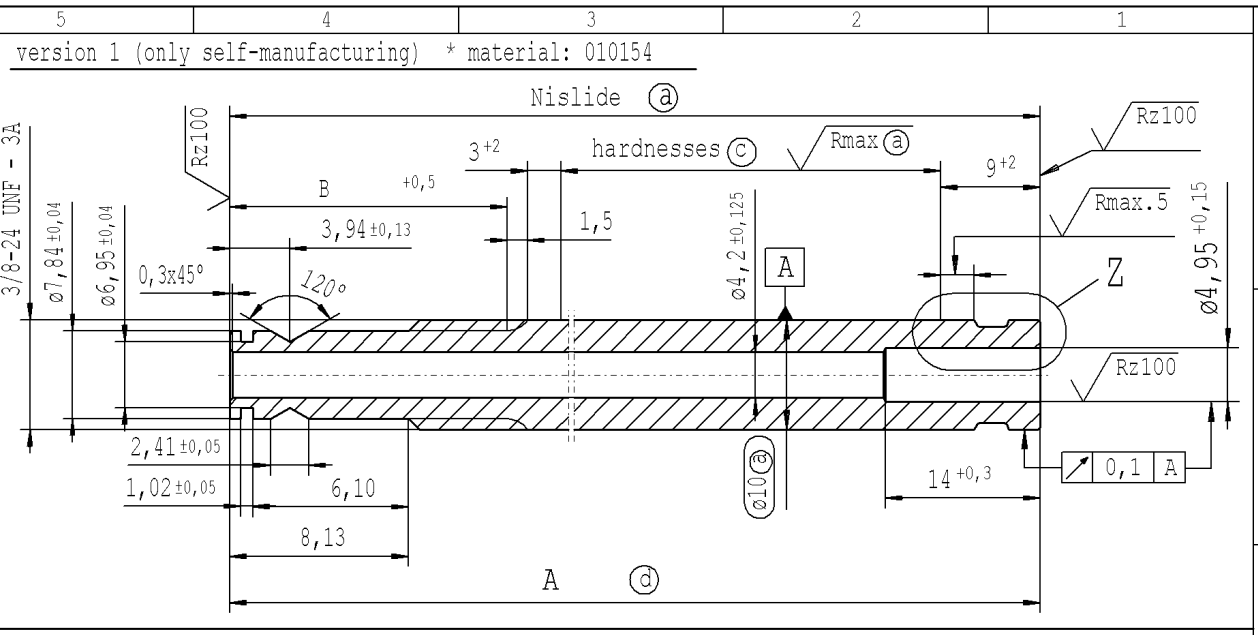
The print-out is not subject to the modification service.

CONFIDENTIAL! Intended for internal and supplier use

EN

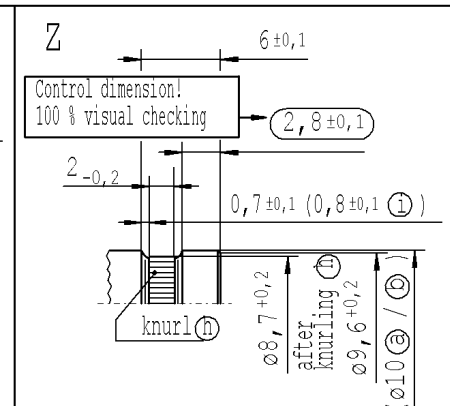
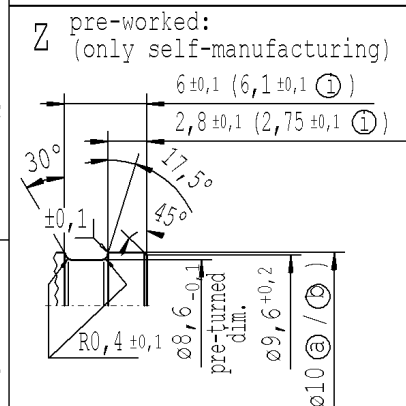
Ident. Doc.:

supp	material no.			A	B
No.	processing and surface treatment acc. to STAB-Spec.: 10006248 Tab. IV 10006248 Tab. X 10028959 Tab. I			overall length	stud length end-fitting side
	(a) version 1	(a) version 1	(b) version 2		
1	208942	208942		119.5	55



(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

(d) tolerance: +0,2 after turning, +0,3 after straightening, +0,3 after nisliding



(1) dim. before grinding at piston rod dia. 10,2 ±0,1

(h) knurl-profile manuf. with knurl roll DIN 82 - RAA 0,5

100% cleanliness of through hole

Rz 25 (Rz 100 Rmax5 Rmax (a) Ra (b) Rz (b))

sheet 1 of 1

AIAG CQI-standards acc. to STAB-Spec. 10027692										Environmental protection acc. to STAB-Spec. 10005649										
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted			Material: *	All dimensions are in mm					Marking of special characteristics according to STAB-Spec. 10270932				
new	INITIAL RELEASE									Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1					Dimensions without tolerances DIN ISO 2768-mK				
old	-									Surface finish DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.					Date: 16.01.2023 Name: Hein				
Field	-									Replaces: 10009141	Document No.: 10316473					Checked: 16.01.2023 Dogaru				
Date/Name	16.01.2023 Hein									STABILUS					Material No.:					
Chg. No.	-									PISTON ROD										
Rev.	0																			