



其余: $\sqrt{3.2}$

料号	长度L1	长度L2	长度L3(参考尺寸)	螺纹M
HSG-8-0001	360	342.5	8	M6
HSG-8-0003	186	168.5	8	M6
HSG-8-0005	260	242.5	8	M6
HSG-8-0006	126	108.5	8	M6
HSG-8-0007	164	136.5	8	M6
HSG-8-0008	184	166.5	8	M6
HSG-8-0009	196	178.5	8	M6
HSG-8-0010	224	206.5	8	M6
HSG-8-0011	249	231.5	8	M6
HSG-8-0012	261	243.5	8	M6
HSG-8-0013	284	266.5	8	M6
HSG-8-0014	299	281.5	8	M6
HSG-8-0015	334	316.5	8	M6
HSG-8-0019	263	245.5	8	M6
HSG-8-0020	254	236.5	8	M6
HSG-8-0021	246	228.5	8	M6
HSG-8-0022	323	305.5	8	M6
HSG-8-0023	120	102.5	8	M6
HSG-8-0024	303	285.5	8	M6
HSG-8-0025	373	355.5	8	M6
HSG-8-0026	281	263.5	8	M6
HSG-8-0027	288	270.5	8	M6
HSG-8-0028	303	285.5	8	M6
HSG-8-0031	275	257.5	8	M6
HSG-8-0032	233	215.5	8	M6
HSG-8-0033	201	183.5	8	M6
HSG-8-0034	295	277.5	8	M6
HSG-8-0035	128	110.5	8	M6
HSG-8-0036	103	85.5	8	M6
HSG-8-0037	163	145.5	8	M6
HSG-8-0038	204	186.5	8	M6
HSG-8-0039	162	144.5	8	M6
HSG-8-0040	215	197.5	8	M6
HSG-8-0041	210	192.5	8	M6
HSG-8-0042	256	238.5	8	☆ M8
HSG-8-0043	173	155.5	8	M6
HSG-8-0044	292	274.5	8	M6
HSG-8-0045	233	215.5	8	M6
HSG-8-0046	285	267.5	8	M6
HSG-8-0047	151	133.5	8	M6
HSG-8-0048	148	130.5	8	M6
HSG-8-0051	220	202.5	8	M6
HSG-8-0052	344	326.5	8	M6
HSG-8-0055	194	176.5	8	M6
HSG-8-0059	139	121.5	8	M6
HSG-8-0060	154	136.5	8	☆ M8
HSG-8-0063	296	277.5	9	☆ M8
HSG-8-0064	316	298.5	8	☆ M8

技术要求

- ◆ 1.表面做QPQ处理,表面不得有磕碰、脱皮、针孔、划伤、裂纹、锈蚀等缺陷;
- 2.表面处理后化合物层深度12-22 μ m,疏松层厚度2-8 μ m;
- 3.表面硬度要求HV \geq 430;
- 4.耐中性盐雾试验14.4小时以上无锈蚀;
- 5.未注公差按标准GB1804-M要求;
- 6. "◆"表示重要特性。

旧底图总号

底图总号

签字 日期

						精拉圆钢 (45-GB699)			浙江欧力达液压 机械有限公司	
标记	处数	分区	更改文件号	签名	年月日				活塞杆 $\phi 8$	
设计	胡小龙	21.10.11	标准化			阶段标记	重量	比例		
校对						A0		1:1		
审核	郑荣	21.10.11				共 张 第 张			HSG-8-0000	
工艺			批准	李慧峰	21.10.11					

激活
转到

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HSG-8-0059	139	121.5	8	M6
HSG-8-0060	154	136.5	8	☼ M8
HSG-8-0063	296	277.5	9	☼ M8
HSG-8-0064	316	298.5	8	☼ M8
HSG-8-0076	115	97.5	8	M6
HSG-8-0077	196	178.5	8	☼ M8
HSG-8-0079	145	127.5	8	M6