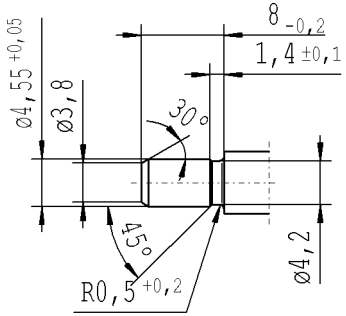
The print-out is not subject to the modification service.

Intended for internal and supplier use

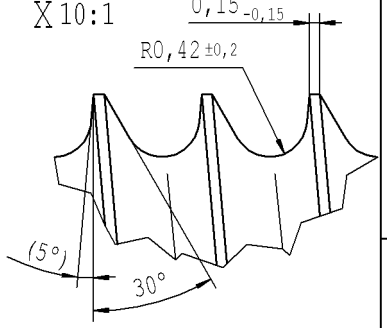
EN

supp. No.	material no.	A	E
	processing and surface treatment acc. to STAB-Spec.	overall length	length without endfitting stud
	10006248 Tab. XVI optimized (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2		
117	397034	397034	397034	282.0	274.0
118	401336	401336	401336	157.0	149.0
119	402770	402770	402770	81.5	73.5
120	630299	630299	630299	258.0	250.0
121	642730	642730	642730	234.0	226.0

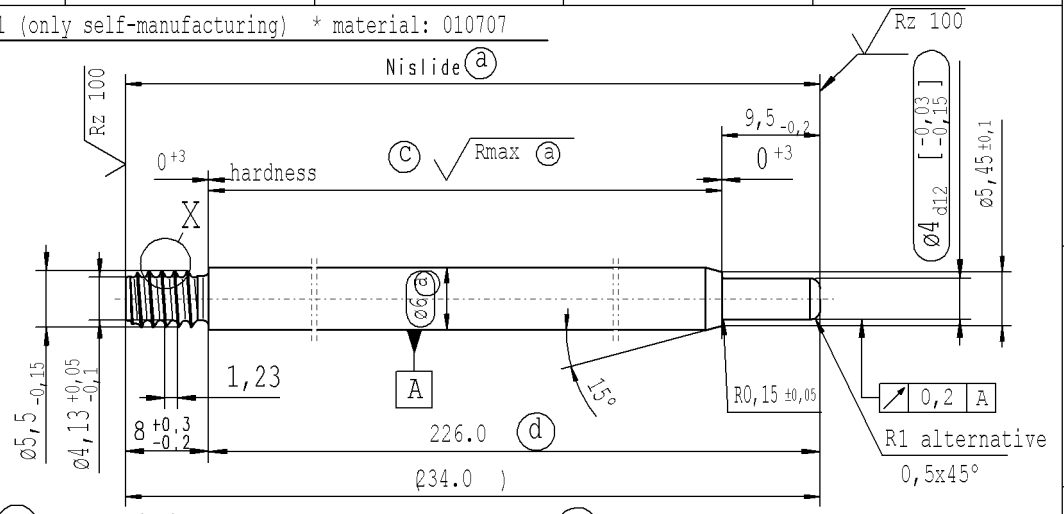
pre-worked: (only self-manufacturing)



X 10:1



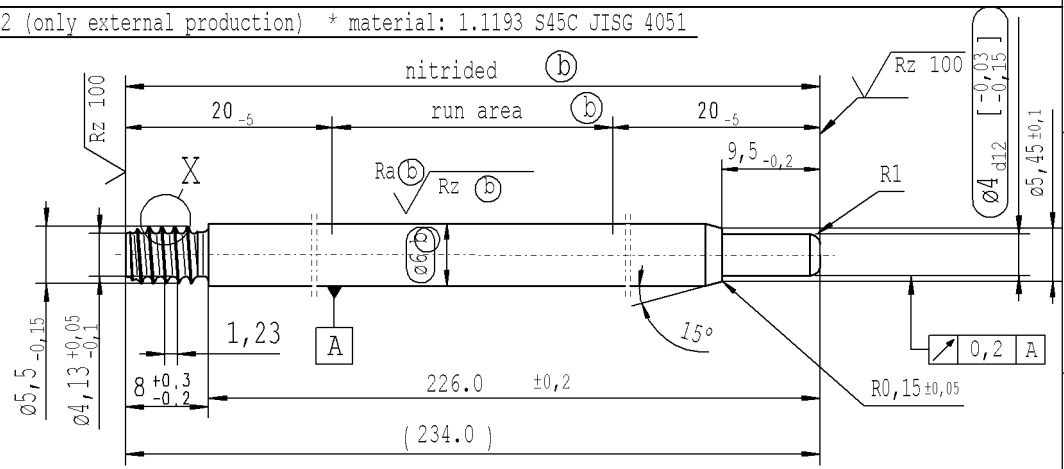
version 1 (only self-manufacturing) * material: 010707



(c) before grinding:Hardness depth and hardness test acc. to STAB-Spec. 10258370

(d) tolerances: +0,2 -0,1 after turning; ±0,2 after straightening; ±0,2 after nisliding

version 2 (only external production) * material: 1.1193 S45C JISG 4051



ZS CN ☒
ZS RO ☐

approved lengths: 75-600 mm

Rz 25 (Rz 100 Rmax (a) Ra (b) Rz (b)) +0,2 -0,2

sheet 7 of 7

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted
new	approved lengths: 75-600mm (5°) ZS CN / ZS RO	Tab.XVI Tab. X no technical change, no new first sample required	
old	approved lengths: 80-600mm 5°	Tab.IV	
Field	B/3-4 B/5-7	-	
Date/Name	08.09.2022 Hein	10.10.2022 Jablonski	
Chg. No.	692998	715956	
Rev.	11	11	

Material: *

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Marking of special characteristics according to STAB-Spec. 10270932

Scale: 2:1 (Original DIN A3)

Dimensions without tolerances DIN ISO 2768-mK

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PISTON ROD

	Date	Name
Drawn by	07.12.2007	Höfer
Checked	10.10.2022	Schnass

Document No.: 10151336

Material No.:

Ident. Doc.:

Erstelldatum: 22/1/2024 - 8:7