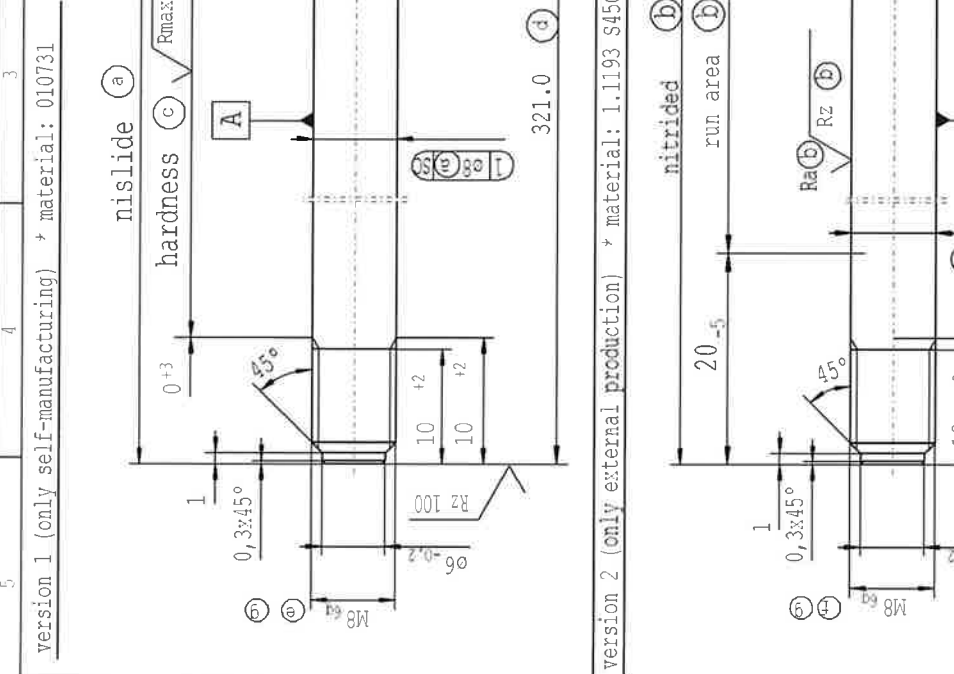


supp No.	material no.	A	B
	processing and surface treatment acc. to STAB-Spec. 10006248 Tab. X XVI 10028959 Tab. I optimized	overall length	thread length
	version 1 (a) version 2 (b)		
3	262925	262925	153.0 10
4	376689	376689	147.0 10
5	192182	192182	204.0 10
6	369759	369759	258.0 10
7	389835	389835	195.0 12
8	391747	391747	153.0 12
11	941208	941208	108.0 10
12	071966	071966	250.0 10
13	114990	114990	327.0 10
14	782758	782758	321.0 10
15	975631	975631	267.0 10
16	571964	571964	246.0 10
17	426176	426176	162.0 10
18	246210	246210	348.0 10
19	151331	151331	171 6
20	265816	265816	207.0 10
21	569346	569346	276.0 10
22	701035	701035	186.0 10
23	414714	414714	303.0 8
24	322461	322461	300.0 10
25	332499	332499	192.0 10



version 1 (only self-manufacturing) * material: 010731
 nislid (a)
 hardness (c) $\sqrt{R_{max}}$ (e)
 0⁺³
 10,5^{-0,2}
 R0,15^{+0,05}
 15°
 0,3x45°
 45°
 10⁺²
 10⁺²
 M8^{6d}
 Rz 100
 0,2 A
 0,15^{+0,15}
 R1 alternative
 0,5x45°
 R1
 Rz 100
 0,2 A
 20⁻⁵
 10,5^{-0,2}
 R0,15^{+0,05}
 15°
 10⁺²
 10⁺²
 M8^{6d}
 Rz 100
 0,2 A
 nitrided (b)
 run area (b)
 20⁻⁵
 321.0 ±0,2 (E)
 thread tolerances acc. to DIN ISO 965-3 approved lengths: 50-600 mm
 ZS CN
 ZS RO

Environmental protection acc. to STAB-Spec. 10005649

Material: *
 All dimensions are in mm according to STAB-Spec. 10270932
 Scale: (Original DIN A3) 2:1
 Dimensions without tolerances (DIN ISO 2768-mk)

Material: A1AG COI-standards acc. to STAB-Spec. 10027692
 *
 Edge tolerances acc. to DIN ISO 13715
 Surface finish DIN EN ISO 1302
 Replaces:

Material No.: 10210124

PISTON ROD

sheet 1 of 7