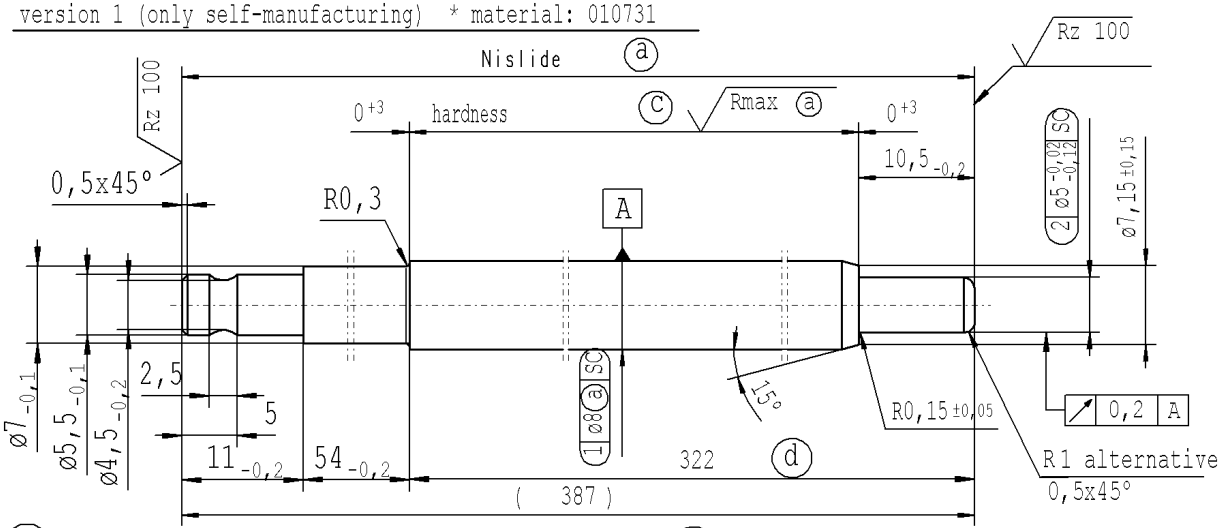
supp. No.	material no. processing and surface treatment acc. to STAB-Spec. 10006248 Tab. XVI optimized (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2	A overall length	E length without endfitting stud
1	740959	740959	740959	387	322

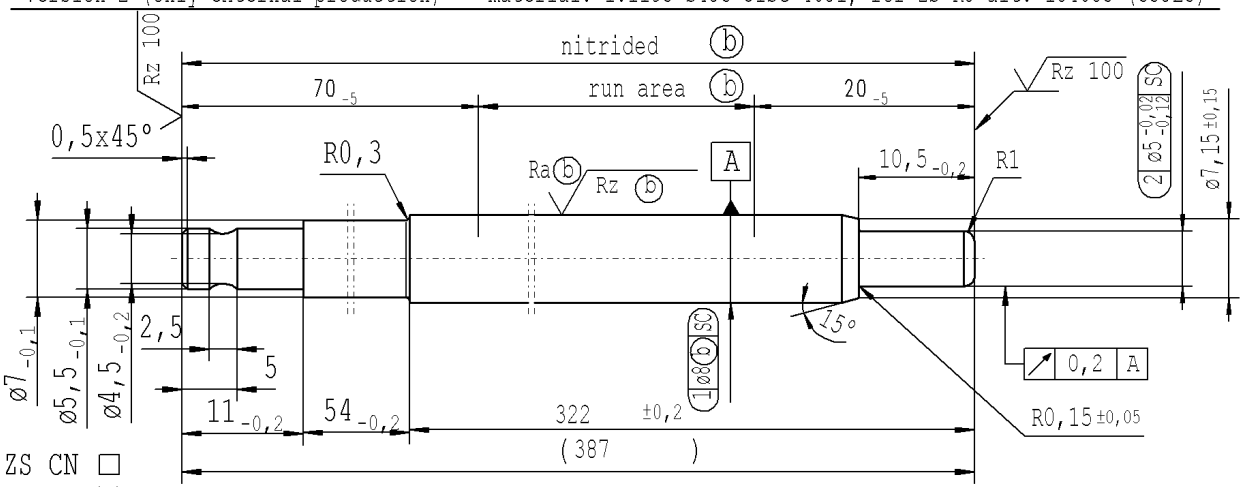
version 1 (only self-manufacturing) * material: 010731



c before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

d tolerances: +0,2 -0,1 after turning; ±0,3 after straightening; ±0,3 after nisliding

version 2 (only external production) * material: 1.1193 S45C JISG 4051, for ZS-RO alt. 184083 (C35EC)



Rz 25 (Rz 100 Rmax a Ra b Rz b) +0,2 -0,2

sheet 1 of 1

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES: X	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted

new	INITIAL RELEASE
old	-
Field	-
Date/Name	05.02.2024 Donat
Chg. No.	730261
Rev.	0

Material: *

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Marking of special characteristics according to STAB-Spec. 10270932

Scale: (Original DIN A3) 2:1

Dimensions without tolerances DIN ISO 2768-mK

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PISTON ROD

	Date	Name
Drawn by	05.02.2024	Donat
Checked	05.02.2024	Klinkner

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Material No.:

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