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material no.										A		E		version 1 (only self-manufacturing) * material: 010731			
processing and surface treatment acc. to STAB-Spec. 10006248 Tab. XVI optimized										10006248 Tab. X		10028959 Tab. I		overall length without endfitting stud			
version 1										version 1		version 2					
171										787317		787317		225.0		215.5	
172										788034		788034		93.0		83.5	
173										788512		788512		230.5		221.0	
174										788990		788990		244.0		234.5	
175										789946		789946		426.0		416.5	
176										791141		791141		151.5		142.0	
177										792814		792814		148.5		139.0	
178										793770		793770		342.0		332.5	
179										798550		798550		137.0		127.5	
180										822689		822689		417.0		407.5	
182										838463		838463		378.0		368.5	
183										839658		839658		330.0		320.5	
184										841809		841809		124.0		114.5	
185										843721		843721		233.0		223.5	
186										844677		844677		283.0		273.5	
187										846111		846111		187.5		178.0	
188										846828		846828		174.0		164.5	
189										853759		853759		296.0		286.5	
190										855193		855193		160.0		150.5	
Pre-worked: (only self-manufacturing)																	
version 2 (only external production) * material: 1.1193 S45C JISG 4051, for ZS-RO alt. 184083 (C35EC)																	
before grinding: Hardness depth and hardness test																	
acc. to STAB-Spec. 10258370																	
tolerances: +0.2 after turning, +0.3 after straightening, +0.3 after nisliding																	
nitrided																	
run area																	
320.5 +0.2																	
(330.0)																	
approved lengths: 50-600 mm																	
sheet 9 of 12																	
STABILUS																	
PISTON ROD																	
Material: 1.1193 S45C JISG 4051, for ZS-RO alt. 184083 (C35EC)																	
Environmental protection acc. to STAB-Spec. 10005649																	
All dimensions are in mm																	
Scale: 2:1																	
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