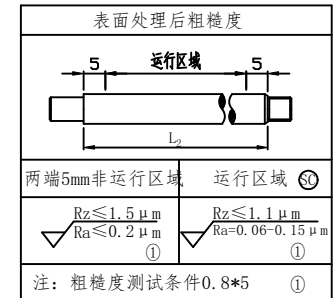


**A**



|  |     |       |
|--|-----|-------|
|  | 序号  | Y     |
|  | 系列号 | FGS6X |
|  | 总长  | L     |



|                                                                                                                                                                                                                                                             |            |             |                                                                                                             |                                                                                                    |                                                    |  |                        |                                                                                       |                      |                                                                                                        |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|-------------|-------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|----------------------------------------------------|--|------------------------|---------------------------------------------------------------------------------------|----------------------|--------------------------------------------------------------------------------------------------------|
|                                                                                                                                                                                                                                                             |            |             |                                                                                                             |                                                                                                    |                                                    |  |                        |                                                                                       |                      |                                                                                                        |
|                                                                                                                                                                                                                                                             |            |             |                                                                                                             |                                                                                                    |                                                    |  |                        |                                                                                       |                      |                                                                                                        |
|                                                                                                                                                                                                                                                             |            |             |                                                                                                             |                                                                                                    |                                                    |  |                        |                                                                                       |                      |                                                                                                        |
|                                                                                                                                                                                                                                                             |            |             |                                                                                                             |                                                                                                    |                                                    |  |                        |                                                                                       |                      |                                                                                                        |
|                                                                                                                                                                                                                                                             | 2024-07-30 | B           | ④                                                                                                           | 供应商提出变更，获得客户认可：将牙尖0.15MAX改为0.2MAX                                                                  |                                                    |  |                        |                                                                                       |                      |                                                                                                        |
|                                                                                                                                                                                                                                                             | 2023-03-08 | A           | ③                                                                                                           | 新增FGS60系列零件                                                                                        |                                                    |  |                        |                                                                                       | 干志超                  |                                                                                                        |
|                                                                                                                                                                                                                                                             | 2023-02-09 | S03         | ②                                                                                                           | 更新序号Y的对应尺寸：尺寸5.1 <sup>+0.05</sup> <sub>0</sub> 改为5.1 <sup>+0.06</sup> <sub>0.04</sub> ；增加对于螺纹的SC标注 |                                                    |  |                        |                                                                                       | 干志超                  |                                                                                                        |
|                                                                                                                                                                                                                                                             | 2023-01-29 | S02         | ①                                                                                                           | 细节标注修正                                                                                             |                                                    |  |                        |                                                                                       | 干志超                  |                                                                                                        |
|                                                                                                                                                                                                                                                             | 2022-12-24 | S01         |                                                                                                             | 首次发布                                                                                               |                                                    |  |                        |                                                                                       | 干志超                  |                                                                                                        |
| ECR编号<br>ECR-No.                                                                                                                                                                                                                                            | 日期<br>Date | 版本<br>Level | 方位<br>Zone                                                                                                  | 编号<br>NO.                                                                                          | 修改<br>Modification                                 |  |                        |                                                                                       | 设计<br>Name           | 审核<br>Checked                                                                                          |
| 特性按照XJ-APQP /Characteristics acc. XJ-APQP<br>Ⓞ X1 功能特性/Function Characteristics<br>Ⓞ X7 重要特性/Significant Characteristics<br>Ⓞ 决定性特性/Critical Characteristics                                                                                                |            |             |                                                                                                             |                                                                                                    | 其他特性/Others characteristics                        |  |                        |                                                                                       |                      | 0<br><br>1 S<br>R |
| 未经湘俊书面许可，不得复制或向第三方评估本图纸。仅湘俊工程部保留对本<br>图纸的所有修改和发布权利材料。/This drawing may not be copied or make<br>assessable to a third person without written permissions of XJ. All<br>rights reserved Modifications and release of this drawing by XJ<br>engineering only. |            |             |                                                                                                             |                                                                                                    | 结合中文<br>Chinese text<br>is binding                 |  | 比例<br>SCALE<br><br>1:1 |  | 图幅/Size<br>A3        |                                                                                                        |
|                                                                                                                                                                                                                                                             |            |             |                                                                                                             |                                                                                                    |                                                    |  |                        | CAD - SYSTEM<br>CATIA V5-6R                                                           |                      |                                                                                                        |
| 原材料/Material                                                                                                                                                                                                                                                |            |             | 重量/体积<br>Weight/Volume                                                                                      |                                                                                                    | 客户/Customer                                        |  |                        |                                                                                       |                      |                                                                                                        |
| 45#                                                                                                                                                                                                                                                         |            |             | ---<br>(参考信息/just for guidance)                                                                             |                                                                                                    | 客户图号/Customer ID.                                  |  |                        |                                                                                       |                      |                                                                                                        |
|                                                                                                                                                                                                                                                             |            |             |                                                                                                             |                                                                                                    |                                                    |  |                        |                                                                                       |                      |                                                                                                        |
| 材料处理/Material treatment                                                                                                                                                                                                                                     |            |             | 未注公差<br>Generale tolerance<br>ISO 2768<br>Classe mk                                                         |                                                                                                    | 图号/Drawing No<br>L-FGS6XYQPQ-ST6xL <sub>n</sub> -Q |  |                        |                                                                                       |                      |                                                                                                        |
|                                                                                                                                                                                                                                                             |            |             |                                                                                                             |                                                                                                    | 货品编码/ERP No                                        |  |                        |                                                                                       |                      |                                                                                                        |
| 表面/Surface                                                                                                                                                                                                                                                  |            |             | <br>上海湘俊气动工<br>程股份有限公司 |                                                                                                    | 名称/Title<br>外自攻螺纹活塞杆                               |  |                        |                                                                                       | 工厂/Plant<br>SHANGHAI |                                                                                                        |
|                                                                                                                                                                                                                                                             |            |             |                                                                                                             |                                                                                                    | 代替/Replaces                                        |  |                        |                                                                                       |                      |                                                                                                        |
| 材料标准/Material standard                                                                                                                                                                                                                                      |            |             |                                                                                                             |                                                                                                    |                                                    |  |                        |                                                                                       |                      |                                                                                                        |
| GB/T699-2015                                                                                                                                                                                                                                                |            |             |                                                                                                             |                                                                                                    |                                                    |  |                        |                                                                                       |                      |                                                                                                        |