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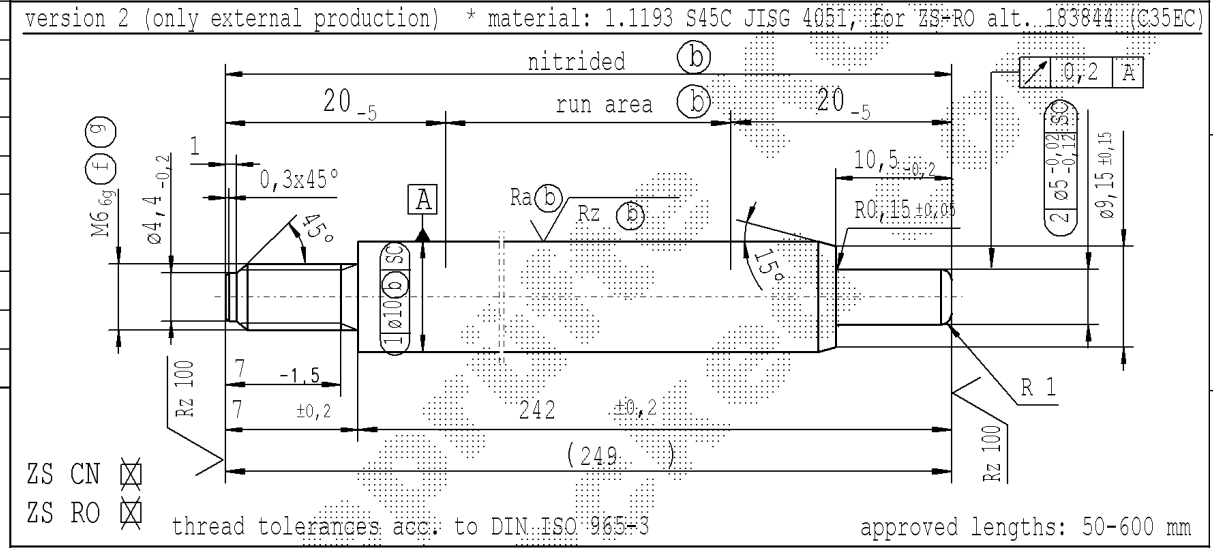
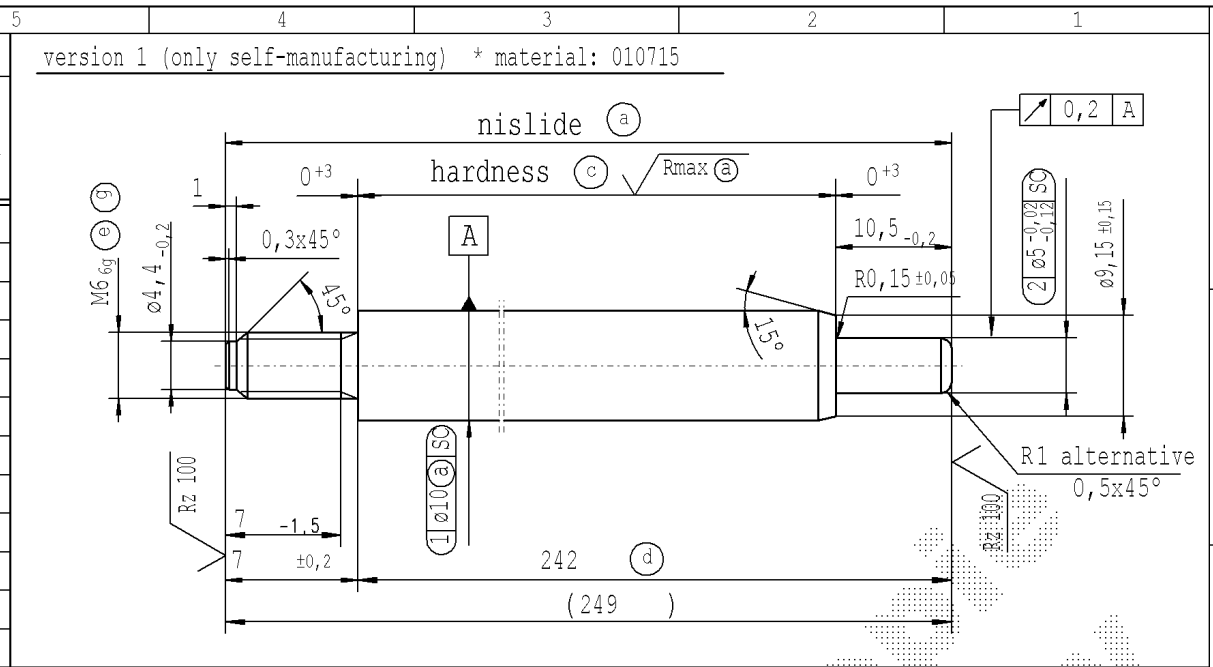
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EN

Ident. Doc.:

Date/Name

supp No.	material no.			A	B	E
	10006248 Tab. XVI optimized version 1	10006248 Tab. X version 1	10028959 Tab. I version 2	overall length	thread length	length without end-fitting stud
25	321983	321983	321983	429	7	422
26	323656	323656	323656	402	7	395
27	324134	324134	324134	384	7	377
29	325568	325568	325568	303	7	296
30	326285	326285	326285	324	7	317
31	327002	327002	327002	309	7	302
32	327480	327480	327480	360	7	353
33	328675	328675	328675	327	7	320
34	329153	329153	329153	351	7	344
35	455106	455106	455106	189	7	182
36	607110	607110	607110	528	7	521
37	634356	634356	634356	315	7	308
38	638658	638658	638658	339	7	332
39	735931	735931	735931	411	7	404
40	997158	997158	997158	348	7	341
41	051914	051914	051914	246	7	239
42	226862	226862	226862	258	7	251
43	896540	896540	896540	153	7	146
44	902037	902037	902037	240	7	233
45	905383	905383	905383	108	7	101
46	060041	060041	060041	249	7	242
47	071513	071513	071513	163	7	156



thread tolerances acc. to DIN ISO 965-3 approved lengths: 50-600 mm

sheet 2 of 4

(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

(d) tolerances: +0,2 after turning
-0,1 after straightening
+0,3 after nisliding

(e) threaded stud rough-turned dim. $\phi 5,29_{-0,06}$
thread roll tolerance 6e
thread tolerances acc. to DIN ISO 965-3

(f) rough-turned dim. thread roll tolerance 6e

(g) In the final condition, the actual profile of the thread must not exceed the maximum material limit for the tolerance zone position h at any point

DE: X		EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted		Material: *	All dimensions are in mm			Marking of special characteristics according to STAB-Spec. 10270932		Date	Name
new		version 2, for ZS-RO alt. 183844 (C35EC)						$\phi 5_{-0,02}^{+0,12}$ no technical change, no new first sample required			Scale: (Original DIN A3) 2:1		Dimensions without tolerances DIN ISO 2768-mK		Drawn by	19.11.2008	Hein
old		-						$\phi 5_{-0,020}$			Edge tolerances acc. to DIN ISO 13715		We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Checked	31.01.2024	Klinkner
Field		D/1-5						-			Surface Finish: DIN EN ISO 1302		Document No.:		10160325		Material No.:
Date/Name		26.07.2023 Jablonski						31.01.2024 Jablonski			Replaces:		STABILUS		PISTON ROD		
Chg. No.		724814						730243									
Rev.		9						9									