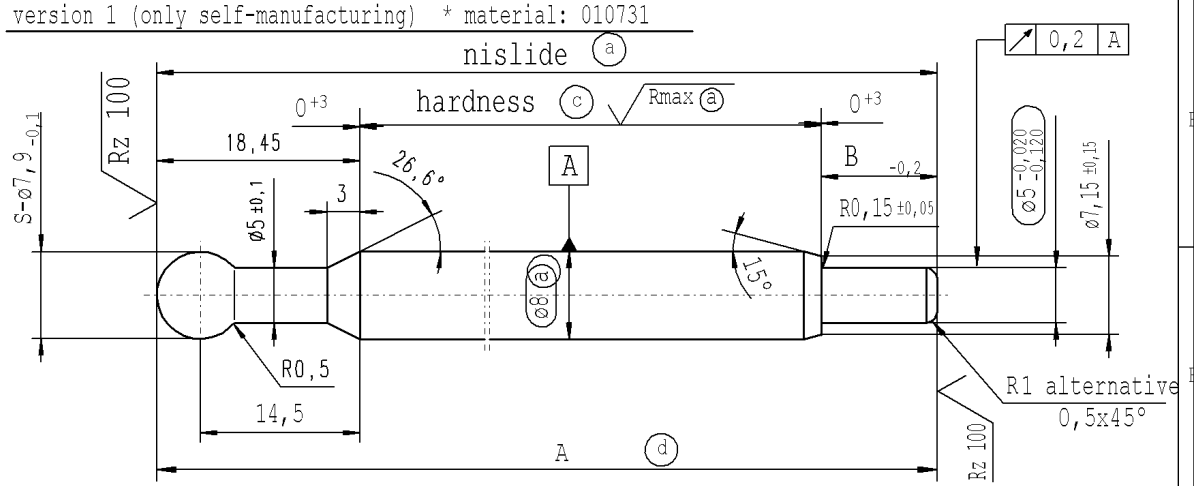
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

supp. No.	material no. processing and surface treatment acc. to STAB-Spec. 10006248 Tab. XVI optimized ⓐ version 1	10006248 Tab. X ⓐ version 1	10028959 Tab. I ⓑ version 2	A overall length	B stud length
1		008723	008723	388.5	10.5
2	281309	281309	281309	223.0	10.5
3		131474	131474	414.0	10.5
4		412555	412555	360.0	10.5

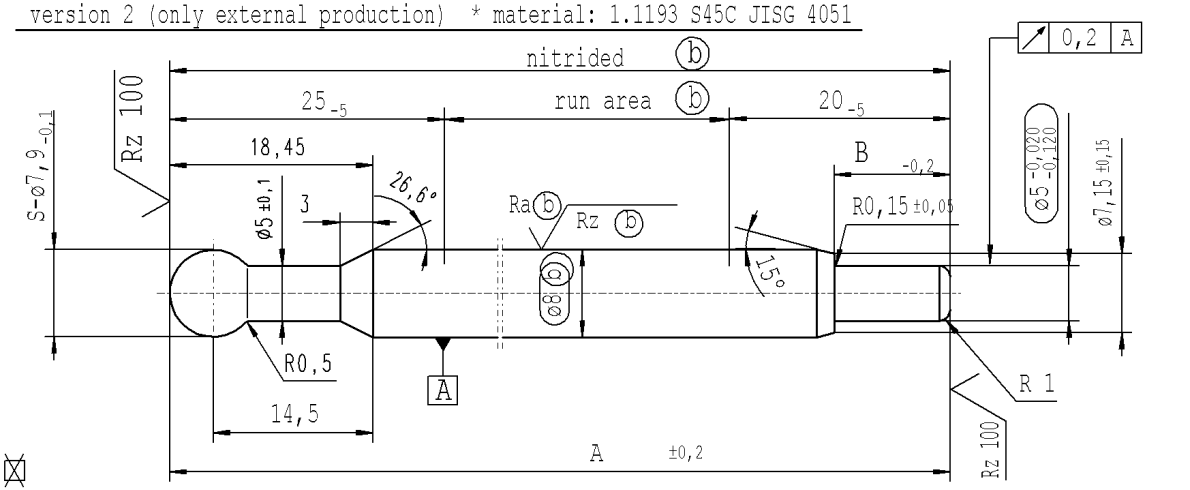
version 1 (only self-manufacturing) * material: 010731



ⓒ before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

ⓓ tolerances: +0,2 -0,1 after turning; ±0,3 after straightening; ±0,3 after nisliding

version 2 (only external production) * material: 1.1193 S45C JISG 4051



ZS CN ☒

ZS RO ☒

approved lengths: 50-600 mm

Rz 25 (Rz 100 Rmax ⓐ Ra ⓑ Rz ⓑ) +0,2 -0,2

sheet 1 of 1

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted

new	ZS CN / ZS RO; no technical change, no new first sample required	Tab. XVI; no technical change, no new first sample required
old	-	Tab. IV
Field	B/5	F 8
Date/Name	10.03.2022 Hein	27.04.2022 Hein
Chg. No.	707979	710029
Rev.	9	9

Material: *

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Scale: (Original DIN A3) 2:1

Marking of special characteristics according to STAB-Spec. 10270932

Dimensions without tolerances DIN ISO 2768-mK

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PISTON ROD

	Date	Name
Drawn by	14.01.2008	Höfer
Checked	27.04.2022	Klinkner

Document No.: 10151870

Material No.:

Ident. Doc.:

Erstelldatum: 19/7/2022 - 11:19

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