

	8	7	6	5					
F	supp No.	material no.			A	B	D	E	G
		processing and surface treatment acc. to STAB-Spec. 10006248 Tab. XVI optimized 10006248 Tab. X 10028959 Tab. I			overall length	stud length end-fitting side	cut- in ø	cut- in width	Radius
	(a) version 1	(a) version 1	(b) version 2						
E	1	257456	257456	257456	495	9	8	6	0.3
	2	340150	340150	340150	534	9	8	6	0.3
	3	294502	294502	294502	246	10	8	7	0.7
	4	616914	616914	616914	390	10	7	7	0.8
	5	631015	631015	631015	492	10	7	7	0.8
	6	632927	632927	632927	372	10	7	7	0.8
	7	657544	657544	657544	381	9	8	6	0.3
	8	675947	675947	675947	522	10	7	7	0.8
	9	686463	686463	686463	348	10	7	7	0.8
D	10	690526	690526	690526	282	10	7	7	0.8
	11	691004	691004	691004	396	10	8	7	0.7
	12	691482	691482	691482	177	10	7	7	0.8
	13	691960	691960	691960	222	10	7	7	0.8
	14	692438	692438	692438	498	10	7	7	0.8
	15	692916	692916	692916	378	10	7	7	0.8
	XX	XXXX	XXXX	XXXXX	372	10	7	7	0.8
C									
B									
A	(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370				(d) tolerances: +0,2 after turning; -0,1 after straightening; +0,3 after chroming/nisliding				
				AIAG CQI-standards acc. to STAB-Spec. 1					
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted		
new	version 2 , for ZS-R0 alt. 183844 (C35EC)				ø5 -0,02 -0,12 ; no technical change, no new first sample required				
old	-				ø5 -0,020 -0,120				
Field	D/1-5				-				
Date/Name	03.08.2023 Jablonski				08.02.2024 Jablonski				
Chg. No.	725259				730448				
Rev.	1				1				

