

The print-out is not subject to the modification service.

Intended for internal and supplier use

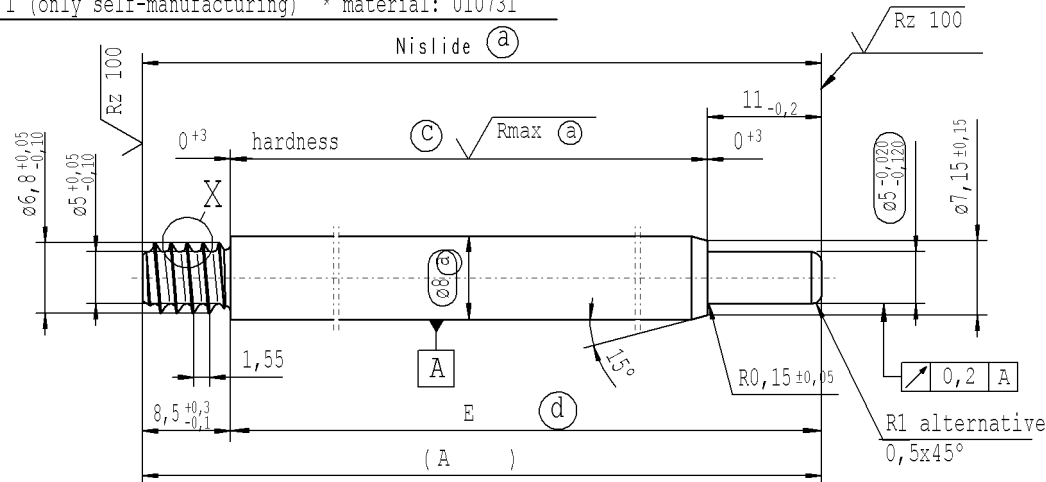
Erstelldatum: 27/4/2022 - 8:44

Ident. Doc.:

supp No.	material no.			A	E
	processing and surface treatment acc. to STAB-Spec.			overall length	length without endfitting stud
	10006248 Tab. XVI optimized (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2		
1	792303	792303	792303	219.0	210.5
2	792542	792542	792542	222.0	213.5
3	296408	296408	296408	285.5	277.0
4	963221	963221	963221	216.0	207.5
5	139628	139628	139628	100.5	92.0
6	141301	141301	141301	110.5	102.0
7	254109	254109	254109	282.0	273.5
8	312664	312664	312664	153.0	144.5
9	359030	359030	359030	225.0	216.5
10	666145	666145	666145	168.0	159.5
11	856867	856867	856867	204.0	195.5

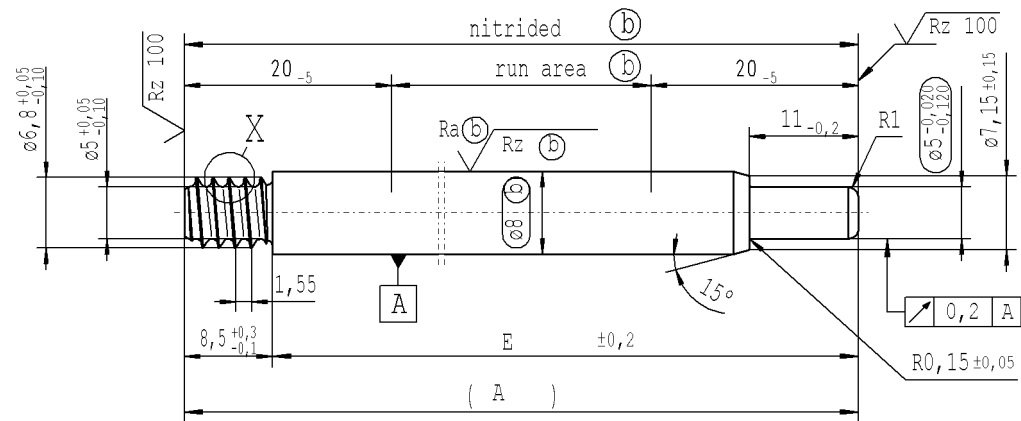
xx	xxxxxx	xxxxxx	xxxxxx	312	303,5
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version 1 (only self-manufacturing) * material: 010731



(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370
(d) tolerances: $\pm 0,2$ after turning; $\pm 0,3$ after straightening; $\pm 0,3$ after nislanding

version 2 (only external production) * material: 1.1193 S45C JISG 4051



approved lengths: 100-450 mm

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Rmax\ (a)}$ $\sqrt{Ra\ (b)}$ $\sqrt{Rz\ (b)}$) $\pm 0,2$ $\pm 0,2$

sheet 1
of 1

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR: X	FR:	RO: X	CAD created document; handwritten changes not permitted		Material:	★		All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
new	Tab XVI; no technical change, no new first sample required						11 _{-0,2}					Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Drawn by	Höfer
old	Tab IV;						10,5 _{-0,2}		Edge tolerances acc. to DIN ISO 13715				Checked	22.02.2022	Klinkner
Field	F 8						C/2		Surface finish DIN EN ISO 1302			We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.			
Date/Name	16.08.2021 Donat						22.02.2022 Hein		Replaces:			Document No.: 10213229			
Chg. No.	699704						707194					Material No.:			
Rev.	4						5								

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PISTON ROD

