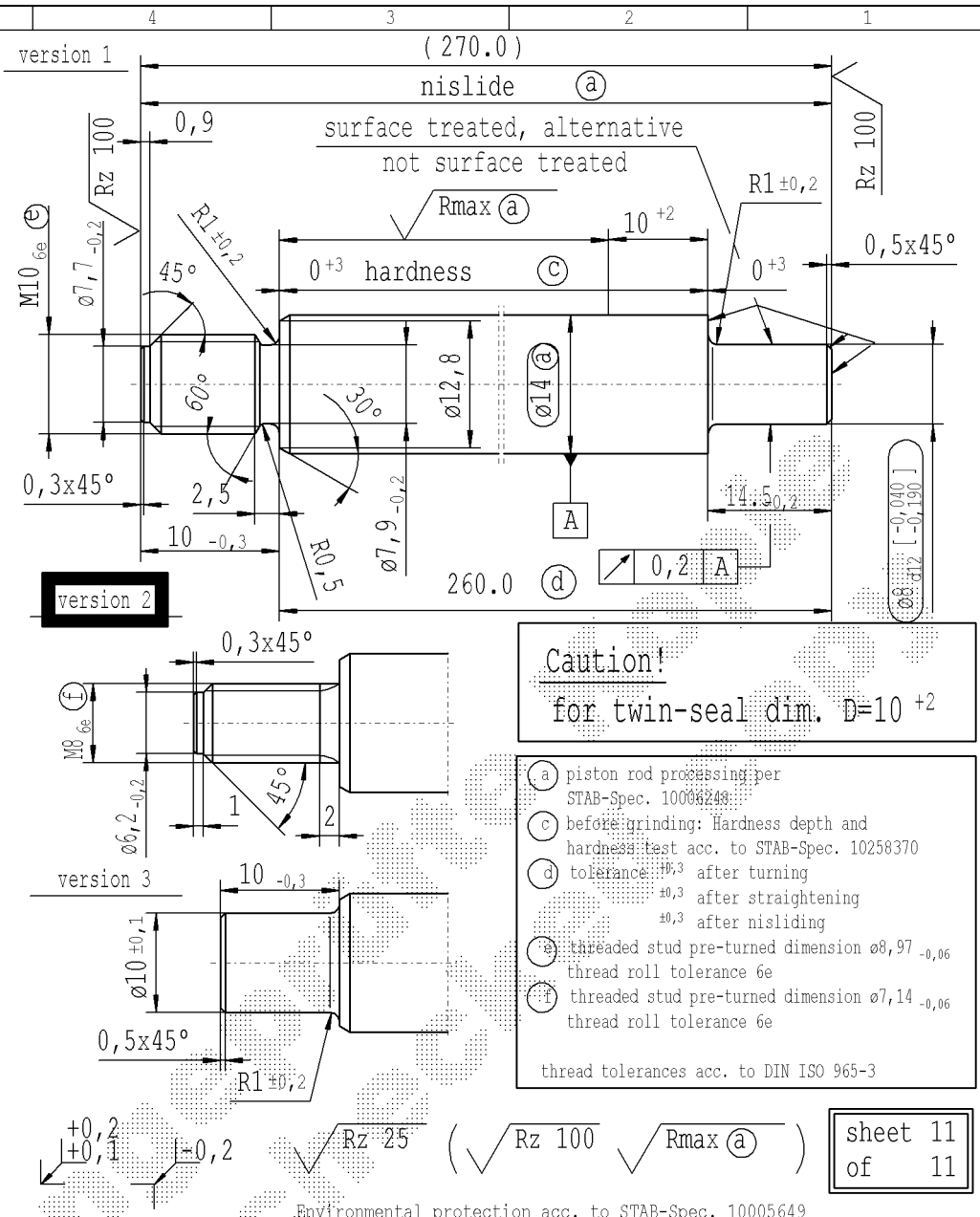


CONFIDENTIAL!  
Intended for internal use only

supp No.	material no.					A	B	D	E	F	G
	surface treatment processing acc. STAB-Spec. 10006248										
	table IV Nislide black	table VIII Nislide black	table V Nislide light	table X Nislide "G"	without surface						
368	610456					186.0	16	22	170.0	12.5	2
369	208459					240.0	16	22	224.0	12.5	2
370	358790			358790		192.0	14	22	178.0	12.5	1
371	422842					381.0	14	22	367.0	12.5	1
372	512945			512945		423.0	10	10	413.0	14.5	2
373	587513				597312	147.0	10	22	137.0	12.5	1
374	802613			802613		270.0	10	10	260.0	14.5	2
375	803808			803808		275.5	10	10	265.5	14.5	2
376	805481			805481		379.5	10	10	369.5	14.5	2
377	814085			814085		375.0	10	10	365.0	14.5	2
378					640572	234.0	14	10	220.0	12.5	1
379	686699					558.0	10	10	548.0	12.5	2
380	316011					240.0	12	22	228.0	12.5	2
381	710362					237.0	12	22	225.0	12.5	2
382				133896		408.0	14	10	394.0	12.5	1
383				213005		564.0	14	10	550.0	12.5	1
384	335612			335612		153.0	14	22	139.0	12.5	1
385				895829		366.0	14	10	352.0	12.5	1



**Caution!**  
for twin-seal dim. D=10<sup>+2</sup>

- Ⓐ piston rod processing per STAB-Spec. 10006248
  - Ⓒ before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370
  - Ⓓ tolerance: <sup>+0,3</sup> after turning
  - Ⓔ <sup>+0,3</sup> after straightening
  - Ⓕ <sup>+0,3</sup> after nisliding
  - Ⓖ threaded stud pre-turned dimension  $\varnothing 8,97_{-0,06}$
  - Ⓗ threaded stud pre-turned dimension  $\varnothing 7,14_{-0,06}$
  - Ⓗ thread roll tolerance 6e
- thread tolerances acc. to DIN ISO 965-3

sheet 11  
of 11

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted					
new	surface treated ...			12,5	Nislide light	w/o surface	rom. version created	Ⓒ = acc. STAB-Spec. 10258370				
old	-			14,5	-	-	-	Ⓒ = RHT 0,4 ... 0,7 mm				
Field	E-F/1-3			Pos.176F	Tab.	7A-F	-	C 1-2			B-C/4	
Date/Name	29.05.2006 Schönberger	26.01.11 Hö	14.04.2011 Hö	27.04.2011 Höfer	20.04.2016 Jablonski	08.05.2019 Jablonski	27.04.2021 Hein					
Chg. No.	550631	586287	588157	588205	636361	678450	697639					
Rev.	15	16	17	18	19	20	21					

Material: Material: 1010758  
 All dimensions are in mm  
 Scale: (Original DIN A3) 2:1  
 Marking of special characteristics according to STAB-Spec. 10270932  
 Dimensions without tolerances DIN ISO 2768 - mK  
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 Environmental protection acc. to STAB-Spec. 10005649  
 Document No.: 10004582  
 Material No.:  
**STABILUS** PISTON ROD