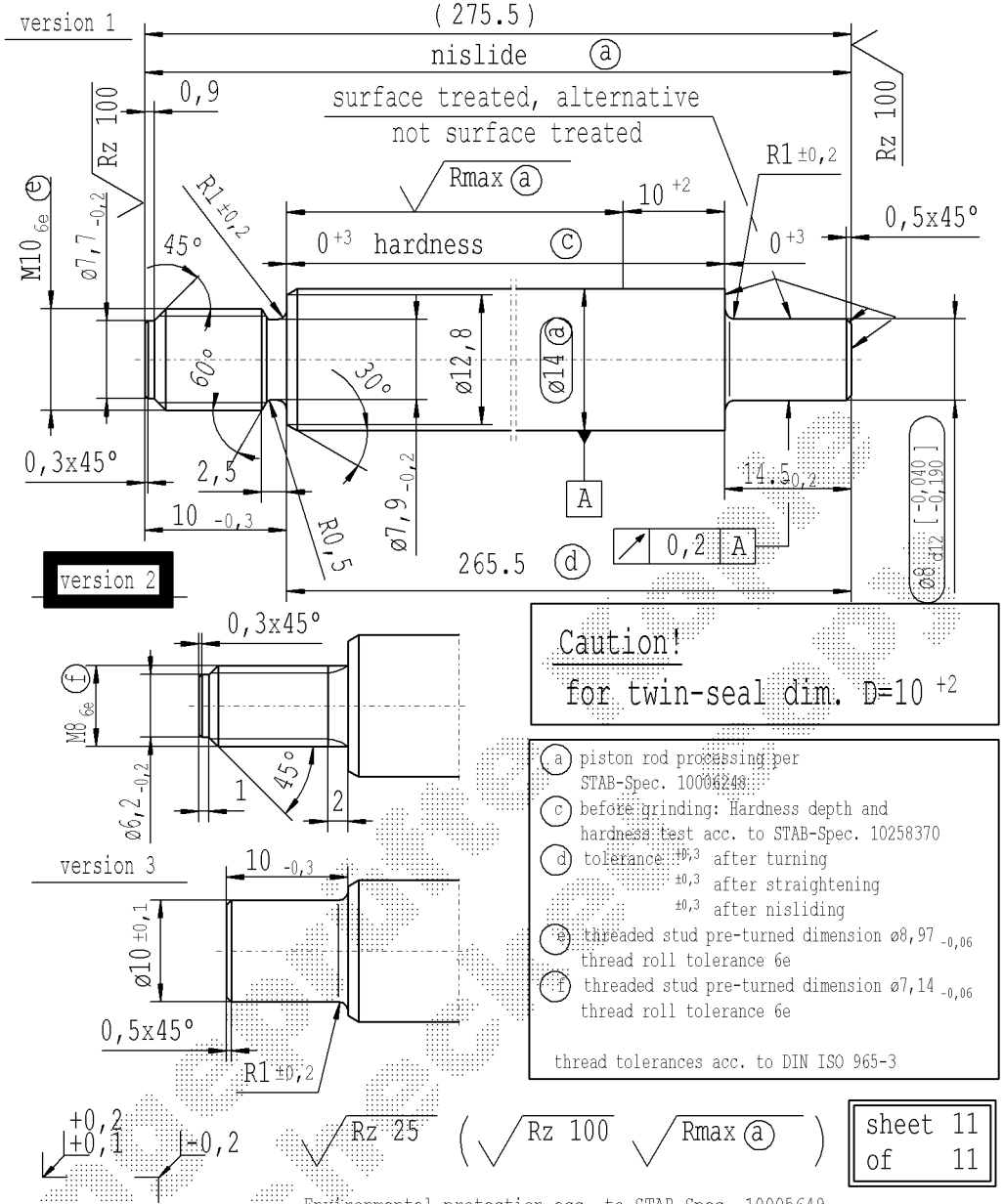
CONFIDENTIAL!
Intended for internal use only

EN

supp. No.	material no. surface treatment processing acc. STAB-Spec. 10006248 table IV Nislide black	table VIII Nislide black	table V Nislide light	table X Nislide "G"	without surface	A overall length	B stud length end-fitting side	D length without √Rmax	E length without end-fitting stud	F stud length piston side	G version
368	610456					186.0	16	22	170.0	12.5	2
369	208459					240.0	16	22	224.0	12.5	2
370	358790			358790		192.0	14	22	178.0	12.5	1
371	422842					381.0	14	22	367.0	12.5	1
372	512945			512945		423.0	10	10	413.0	14.5	2
373	587513				597312	147.0	10	22	137.0	12.5	1
374	802613			802613		270.0	10	10	260.0	14.5	2
375	803808			803808		275.5	10	10	265.5	14.5	2
376	805481			805481		379.5	10	10	369.5	14.5	2
377	814085			814085		375.0	10	10	365.0	14.5	2
378					640572	234.0	14	10	220.0	12.5	1
379	686699					558.0	10	10	548.0	12.5	2
380	316011					240.0	12	22	228.0	12.5	2
381	710362					237.0	12	22	225.0	12.5	2
382				133896		408.0	14	10	394.0	12.5	1
383				213005		564.0	14	10	550.0	12.5	1
384	335612			335612		153.0	14	22	139.0	12.5	1
385				895829		366.0	14	10	352.0	12.5	1



Caution!
for twin-seal dim. D=10 +2

ⓐ piston rod processing per STAB-Spec. 10006248
ⓒ before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370
ⓓ tolerance ±0,3 after turning
±0,3 after straightening
±0,3 after nisliding
ⓔ threaded stud pre-turned dimension ø8,97 -0,06 thread roll tolerance 6e
ⓕ threaded stud pre-turned dimension ø7,14 -0,06 thread roll tolerance 6e

thread tolerances acc. to DIN ISO 965-3

sheet 11 of 11

Environmental protection acc. to STAB-Spec. 10005649

DE: X | EN: X | ES: | IT: | PR: | FR: | RO: X | CAD created document handwritten changes not permitted

new	surface treated ...	12,5	Nislide light	w/o surface	rom. version created	Ⓒ = acc. STAB-Spec. 10258370	ø10 +0,1
old	-	14,5	-	-	-	Ⓒ = RHT 0,4 .... 0,7 mm	ø10
Field	E-F/1-3	Pos.176F	Tab.	7A-F	-	C 1-2	B-C/4
Date/Name	29.05.2006 Schönberger	26.01.11 Hö	14.04.2011 Hö	27.04.2011 Höfer	20.04.2016 Jablonski	08.05.2019 Jablonski	27.04.2021 Hein
Chg. No.	550631	586287	588157	588205	636361	678450	697639
Rev.	15	16	17	18	19	20	21

Material: Material-nr.: 010758
Edge tolerances acc. to DIN ISO 13715
Surface finish DIN ISO 1302
Replaces:

STABILUS

All dimensions are in mm
Scale: (Original DIN A3) 2:1
Marking of special characteristics according to STAB-Spec. 10270932
Dimensions without tolerances DIN ISO 2768 - mK

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PISTON ROD

	Date	Name
Drawn by	17.08.1993	Kirsch
Checked	27.04.2021	Klinkner

Document No.: 10004582
Material No.:

Ident. Doc.: SN 8979BE Erstelldatum: 10/7/2023 - 19:42