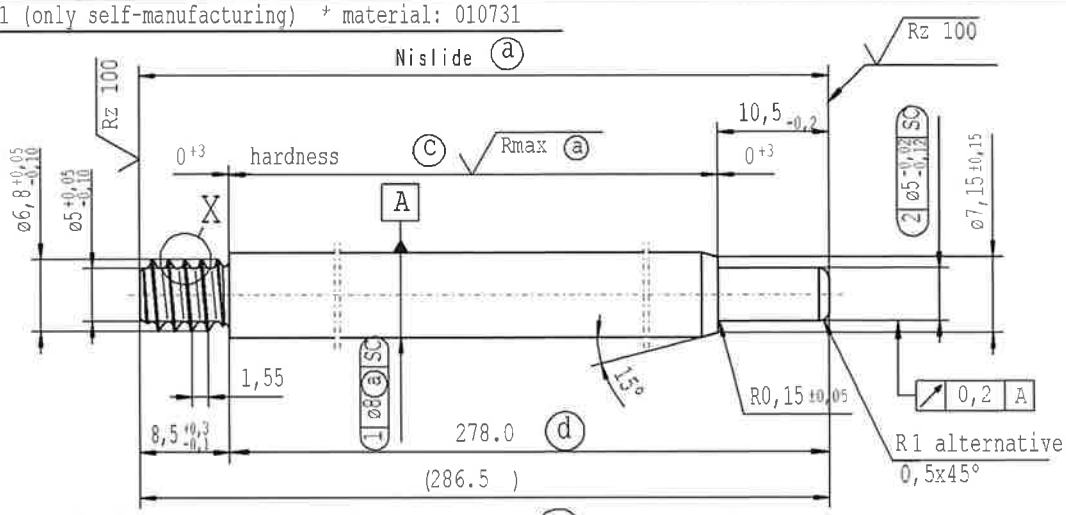
supp. No.	material no. processing and surface treatment acc. to STAB-Spec. 10006248 Tab. XVI optimized ⓐ version 1	10006248 Tab. X ⓐ version 1	10028959 Tab. I ⓑ version 2	A overall length	E length without endfitting stud
362	076054	076054	076054	190.0	181.5
363	096130	096130	096130	197.5	189.0
364	104734	104734	104734	293.5	285.0
365	128873	128873	128873	134.0	125.5
366	131741	131741	131741	218.5	210.0
367	140106	140106	140106	221.0	212.5
368	145125	145125	145125	225.0	216.5
369	158987	158987	158987	236.0	227.5
370	165201	165201	165201	218.0	209.5
371	172610	172610	172610	250.0	241.5
372	179541	179541	179541	143.5	135.0
373	182887	182887	182887	255.5	247.0
374	185277	185277	185277	172.0	163.5
375	191969	191969	191969	286.5	278.0
376	193164	193164	193164	277.0	268.5
377	207982	207982	207982	244.5	236.0
378	231882	231882	231882	165.5	157.0
379	235467	235467	235467	290.5	282.0
380	236901	236901	236901	121.0	112.5

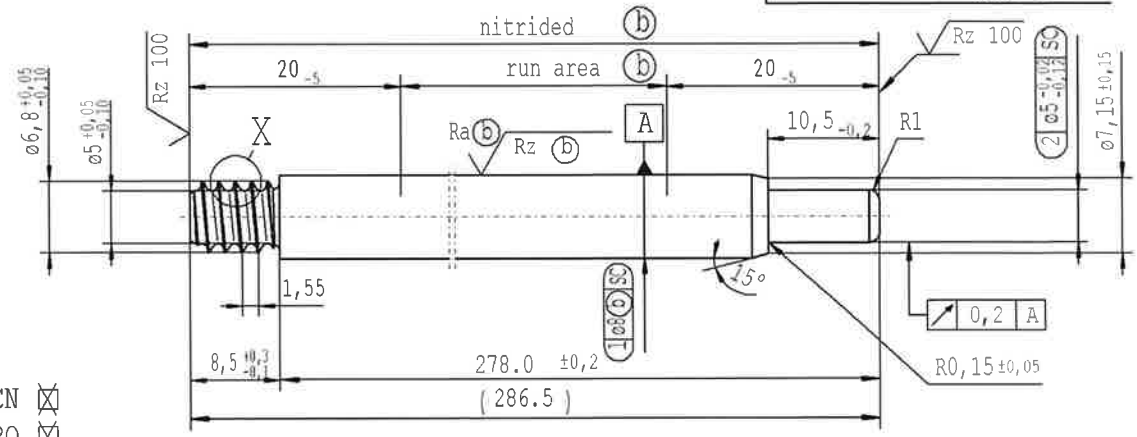
version 1 (only self-manufacturing) * material: 010731



ⓒ before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

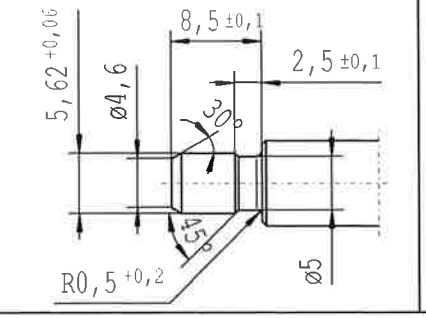
ⓓ tolerances: +0,2 -0,1 after turning; ±0,3 after straightening; ±0,3 after nisliding

version 2 (only external production) * material: 1.1193 S45C JISG 4051 alternatively only for ZS-RO material: 184083 (C35EC)

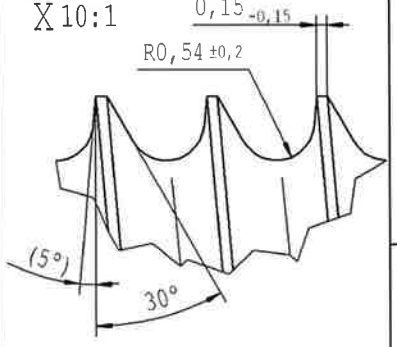


ZS CN ☒
ZS RO ☒

pre-worked: (only self-manufacturing)



X 10:1



Rz 25 (Rz 100 Rmax ⓐ Ra ⓑ Rz ⓑ) +0,2 -0,2

sheet 17 of 20

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES: X	IT:	PR: X	FR:	RO: X	CAD created document handwritten changes not permitted
new	Text "approved lengths: ... mm" deleted no technical change, no new first sample required						
old	-						
Field	-						
Date/Name	22.07.2024 Jablonski						
Chg. No.	733040						
Rev.	22						

Material: *

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

All dimensions are in mm

Scale: (Original DIN A3) 2:1

Marking of special characteristics according to STAB-Spec. 10270932

Dimensions without tolerances DIN ISO 2768-mK

	Date	Name
Drawn by	05.12.2007	Höfer
Checked	22.07.2024	Klinkner

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