

		8		7		6			
supp.	No.	material no.			A	B	E		
		processing and surface treatment acc. to STAB-Spec.			overall length	thread length	length without end-fitting stud		
F		10006248 Tab. XVI optimized	10006248 Tab. X	10028959 Tab. I					
		(a) version 1	(a) version 1	(b) version 2					
	25	426879	426879	426879	102.0	10	92.0		
	26	427118	427118	427118	501.0	10	491.0		
	27	427596	427596	427596	102.0	12	90.0		
	28	427835	427835	427835	300.0	12	288.0		
	29	428074	428074	428074	501.0	12	489.0		
	30	159677	159677	159677	255.0	10	245.0		
E	31	160872	160872	160872	249.0	10	239.0		
	32	323870	323870	323870	384.0	12	372.0		
	33	113073	113073	113073	216.0	10	206.0		
	34	160395	160395	160395	333.0	12	321.0		
	35	212019	212019	212019	444.0	8	436.0		
	36	212736	212736	212736	342.0	8	334.0		
	37	213453	213453	213453	243.0	8	235.0		
	38	214648	214648	214648	144.0	8	136.0		
	39	215604	215604	215604	192.0	8	184.0		
	40	216560	216560	216560	294.0	8	286.0		
	41	217277	217277	217277	393.0	8	385.0		
	43	543512	543512	543512	381.0	10	371.0		
	44	120244	120244	120244	180.0	12	168.0		
	45	121200	121200	121200	279.0	12	267.0		
	46	122634	122634	122634	330.0	12	318.0		
	47	123112	123112	123112	429.0	12	417.0		
B	(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370			(f) rough-turned dim. thread roll tolerance 6e					
	(d) tolerances: $\begin{matrix} +0,2 \\ -0,1 \end{matrix}$ after turning $\begin{matrix} +0,3 \\ -0,3 \end{matrix}$ after straightening $\begin{matrix} +0,3 \\ -0,3 \end{matrix}$ after nisliding			(g) In the final condition, the actual profile of the thread must not exceed the maximum material limit for the tolerance zone position h at any point					
	(e) threaded stud rough-turned dim. $\varnothing 7,14_{-0,06}$ thread roll tolerance 6e thread tolerances acc. to DIN ISO 965-3								
	A			AIAG CQI-standards acc.					
DE: X		EN: X	ES: X	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not	
new		$\varnothing 5_{-0,02}^{-0,12}$ span. version created no technical change, no new first sample required							
old		$\varnothing 5_{-0,120}^{-0,020}$							
Field		-							
Date/Name		07.02.2024 Jablonski							
Chg. No.		730447							
Rev.		5							

The print-out is not subject to the modification service.

CONFIDENTIAL! Intended for internal and supplier use

EN

Ident. Doc.:
Brestal datum: 30/7/2024 - 8:7