

The print-out is not subject to the modification service.	F	supp.	material no.			A	B	E		
		No.	processing and surface treatment acc. to STAB-Spec. 10006248 Tab. XVI optimized (a) version 1			overall length	thread length	length without end-fitting stud (b) version 2		
	E	70	851609	851609	851609	519	7	512		
		71	852804	852804	852804	390	7	383		
	E	72	342062	342062	342062	132	6	126		
		73	343496	343496	343496	78	6	72		
	E	74	343974	343974	343974	129	6	123		
		75	344452	344452	344452	126	6	120		
	E	76	528004	528004	528004	87	7	80		
		77	968243	968243	968243	90	7	83		
	E	78	696979	696979	696979	501	6	495		
		79	240968	240968	240968	378	7	371		
	D	80	168552	168552	168552	330	7	323		
		81	442207	442207	442207	210	7	203		
	D	82	556210	556210	556210	561	7	554		
		83	582500	582500	582500	168	7	161		
	D	84	903955	903955	903955	330	8	322		
		85	785173	785173	785173	132	7	125		
	D	86	608314	608314	608314	196	7	189		
		87	675235	675235	675235	306	7	299		
	D	88	292838	292838	292838	342	7	335		
		89	999559	999559	999559	159	7	152		
	C	90	378400	378400	378400	138	7	131		
		91	522517	522517	522517	264	7	257		
	B	(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370			(f) rough-turned dim. thread roll tolerance 6e					
		(d) tolerances: $+0,2$ after turning $+0,3$ after straightening $+0,3$ after nisliding			(g) In the final condition, the actual profile of the thread must not exceed the maximum material limit for the tolerance zone position h at any point					
	B	(e) threaded stud rough-turned dim. $\varnothing 5,29_{-0,06}$ thread roll tolerance 6e thread tolerances acc. to DIN ISO 965-3								
	A				AIAG CQI-standards acc					
	A	DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not	
		new			version 2 , for ZS-RO alt. 183844 (C35EC)			$\varnothing 5_{-0,02}^{-0,12}$ no technical change, no new first sample required		
	A	old			-			$\varnothing 5_{-0,120}^{-0,020}$		
		Field			D/1-5			-		
	A	Date/Name			26.07.2023 Jablonski			31.01.2024 Jablonski		
		Chg. No.			724814			730243		
	A	Rev.			9			9		